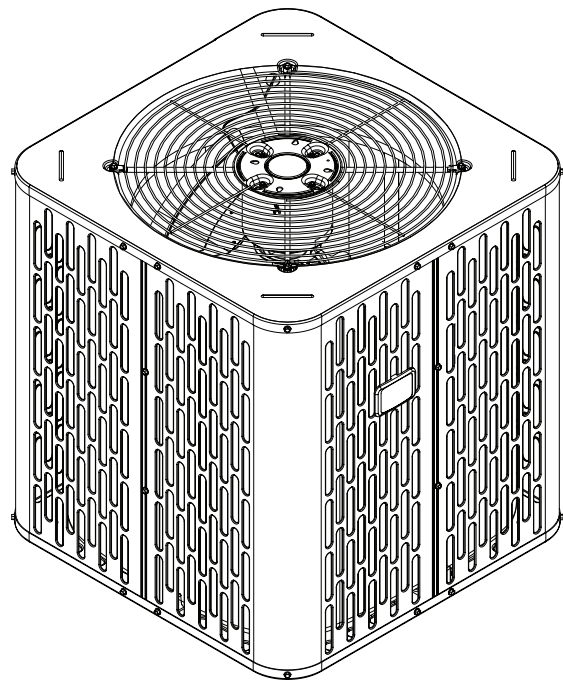


Installation and Operation Manual

Condensing Units

Models

A4AC3018D	A4AC3018A
A4AC3023D	A4AC3023A
A4AC3024D	A4AC3024A
A4AC3030D	A4AC3029A
A4AC3035D	A4AC3030A
A4AC3036D	A4AC3036A
A4AC3042D	A4AC3042A
A4AC3048D	A4AC3043A
A4AC3060D	A4AC3048B
	A4AC3060A



Note: "Graphics in this document are for representation only. Actual model may differ in appearance."

SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

ALL phases of this installation must comply with **NATIONAL, STATE AND LOCAL CODES.**

IMPORTANT — This Document is customer property and is to remain with this unit. Please return to service information pack upon completion of work.

These instructions do not cover all variations in systems or provide for every possible contingency to be met in connection with the installation. Should further information be desired

or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to your installing dealer or local distributor.

Note: The manufacturer recommends installing only approved matched indoor and outdoor systems. All of the manufacturer's split systems are AHRI rated with Piston/TXV/EEV indoor systems. Some of the benefits of installing approved matched indoor and outdoor split systems are maximum efficiency, optimum performance and the best overall system reliability.

Section 1. Safety

WARNING

This information is intended for use by individuals possessing adequate backgrounds of electrical and mechanical experience. Any attempt to repair a central air conditioning product may result in personal injury and/or property damage. The manufacture or seller cannot be responsible for the interpretation of this information, nor can it assume any liability in connection with its use.

WARNING

These units use R-410A refrigerant which operates at 50 to 70% higher pressures than R-22. Use only R-410A approved service equipment. Refrigerant cylinders are painted a "Rose" color to indicate the type of refrigerant and may contain a "dip" tube to allow for charging of liquid refrigerant into the system. All R-410A systems use a POE oil that readily absorbs moisture from the atmosphere. To limit this "hygroscopic" action, the system should remain sealed whenever possible. If a system has been open to the atmosphere for more than 4 hours, the compressor oil must be replaced. Never break a vacuum with air and always change the driers when opening the system for component replacement. For specific handling concerns with R-410A and POE oil reference Retrofit Bulletins SS-APG006-EN and APP-APG011-EN or APP-APG012-EN.

WARNING

UNIT CONTAINS R-410A REFRIGERANT!
R-410A operating pressures exceed the limit of R-22. Proper service equipment is required. Failure to use proper service tools may result in equipment damage or personal injury.

SERVICE

USE ONLY R-410A REFRIGERANT AND APPROVED POE COMPRESSOR OIL.

WARNING

Extreme caution should be exercised when opening the Liquid Line Service Valve. Turn counterclockwise until the valve stem just touches the rolled edge. No torque is required. Failure to follow this warning will result in abrupt release of system charge and may result in personal injury and /or property damage.

WARNING

LIVE ELECTRICAL COMPONENTS!
During installation, testing, servicing, and troubleshooting of this product, it may be necessary to work with live electrical components. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

CAUTION

If using existing refrigerant lines make certain that all joints are brazed, not soldered.

CAUTION

Scroll compressor dome temperatures may be hot. Do not touch the top of compressor; it may cause minor to severe burning.

WARNING

WARNING!
This product can expose you to chemicals including lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

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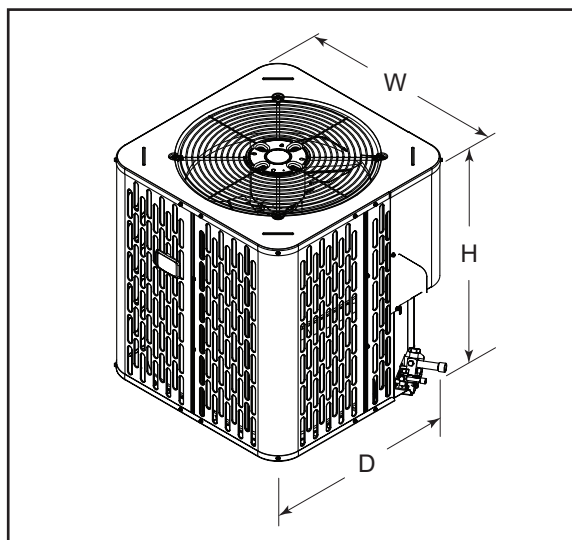
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Section 2. Unit Location Considerations

2.1 Unit Dimensions and Weight

Table 2.1

Unit Dimensions and Weight		
Models	H x D x W (in)	Weight* (lb)
A4AC3018D	28.6 x 23.6 x 23.6	130
A4AC3023D	32.6 x 23.6 x 23.6	130
A4AC3024D	28.6 x 25.6 x 25.6	134
A4AC3030D	28.6 x 29.8 x 29.8	163
A4AC3035D	28.6 x 29.8 x 29.8	161
A4AC3036D	32.6 x 29.8 x 29.8	161
A4AC3042D	28.6 x 34.3 x 34.3	193
A4AC3048D	28.6 x 34.3 x 34.3	159
A4AC3060D	36.6 x 34.3 x 34.3	220
* Weight values are estimated.		
A4AC3018A	28.6 x 23.6 x 23.6	130
A4AC3023A	28.6 x 23.6 x 23.6	130
A4AC3024A	28.6 x 25.6 x 25.6	134
A4AC3029A	28.6 x 23.6 x 23.6	130
A4AC3030A	28.6 x 29.8 x 29.8	163
A4AC3036A	28.6 x 29.8 x 29.8	160
A4AC3042A	28.6 x 29.8 x 29.8	177
A4AC3043A	28.6 x 34.3 x 34.3	193
A4AC3048B	28.6 x 34.3 x 34.3	159
A4AC3060A	36.6 x 34.3 x 34.3	220



When mounting the outdoor unit on a roof, be sure the roof will support the unit's weight.

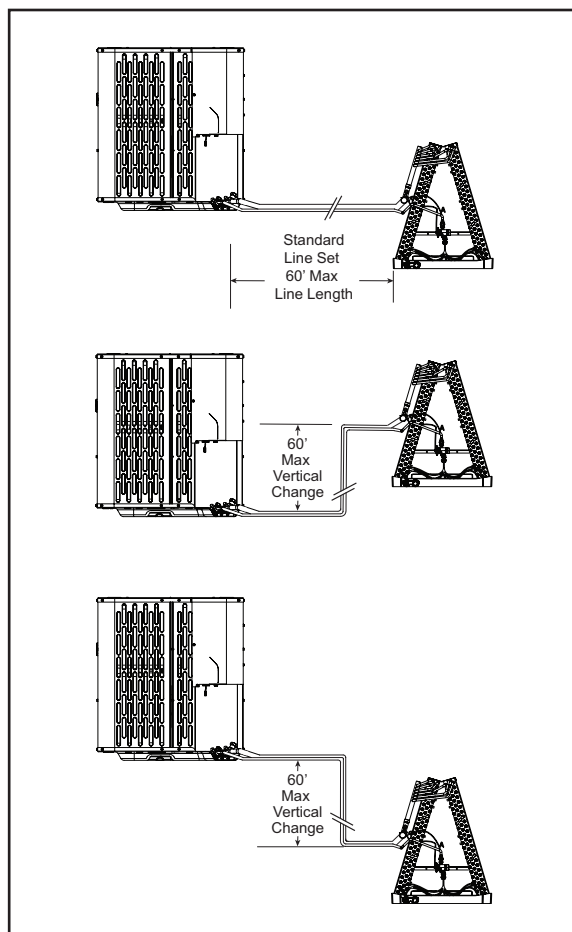
Properly selected isolation is recommended to alleviate sound or vibration transmission to the building structure.

2.2 Refrigerant Piping Limits

1. The maximum TOTAL length of refrigerant lines from outdoor to indoor unit should NOT exceed 150 feet* (including lift).
2. The maximum vertical change should not exceed 60 feet*.
3. Standard and alternate line sizes and service valve connection sizes are shown in Table 5.1.

* See Table 5.1 for exceptions for certain tonnages.

Note: For other line lengths, Refer to Refrigerant Piping Application Guide, SS-APG006-EN or Refrigerant Piping Software Program, 32-3312-xx (latest revision).

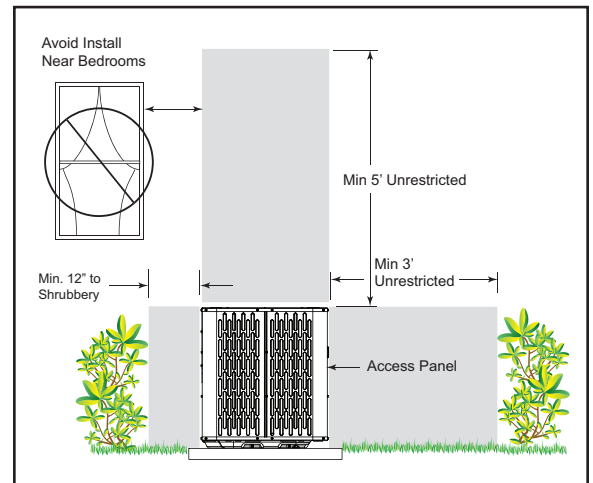


2.3 Suggested Locations for Best Reliability

Ensure the top discharge area is unrestricted for at least five (5) feet above the unit.

Three (3) feet clearance must be provided in front of the control box (access panels) and any other side requiring service.

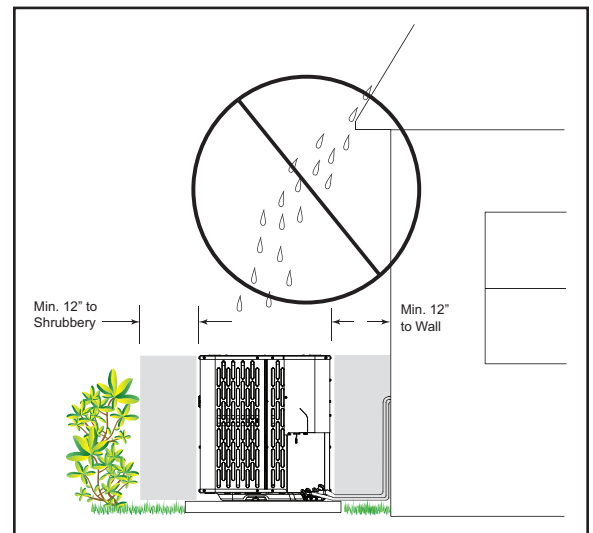
It is not recommended to install in a location where noise may distract the building occupants. Some examples of these types of locations are sleeping quarters and by windows of a living area. Please discuss location with the building owner prior to installation.



Avoid locations such as near windows where condensation and freezing defrost vapor can annoy a customer.

Position the outdoor unit a minimum of 12" from any wall or surrounding shrubbery to ensure adequate airflow.

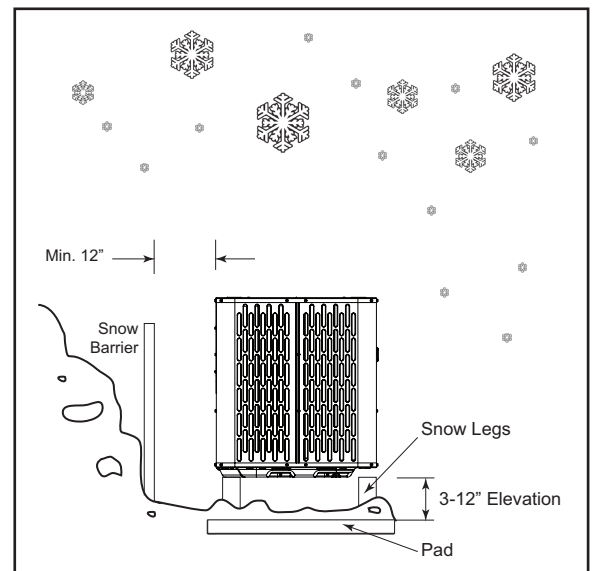
Outdoor unit location must be far enough away from any structure to prevent excess roof runoff water or icicles from falling directly on the unit.



2.4 Cold Climate Considerations

NOTE: It is recommended that these precautions be taken for units being installed in areas where snow accumulation and prolonged below freezing temperatures occur.

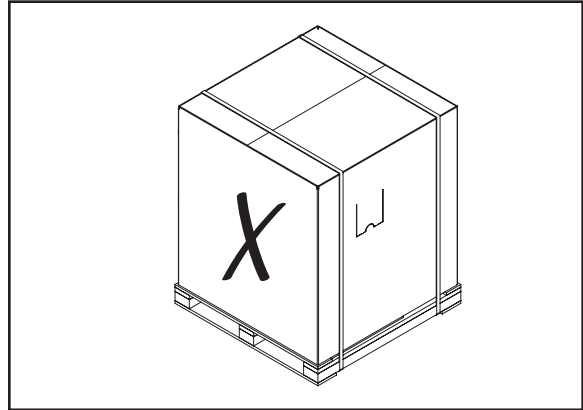
- Units should be elevated 3-12 inches above the pad or rooftop, depending on local weather. This additional height will allow drainage of snow and ice melted during defrost cycle prior to its refreezing. Ensure that drain holes in unit base pan are not obstructed preventing draining of defrost water.
- If possible, avoid locations that are likely to accumulate snow drifts. If not possible, a snow drift barrier should be installed around the unit to prevent a build-up of snow on the sides of the unit.



Section 3. Unit Preparation

3.1 Prepare The Unit For Installation

STEP 1 - Check for damage and report promptly to the carrier any damage found to the unit.



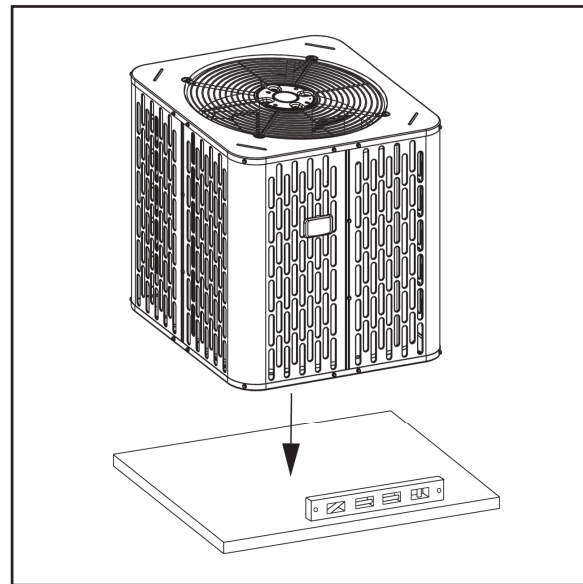
Section 4. Setting the Unit

4.1 Pad Installation

When installing the unit on a support pad, such as a concrete slab, consider the following:

- The pad should be at least 1" larger than the unit on all sides.
- The pad must be separate from any structure.
- The pad must be level.
- The pad should be high enough above grade to allow for drainage.
- The pad location must comply with National, State, and Local codes.

For other applications refer to application guide.



Section 5. Refrigerant Line Considerations

5.1 Refrigerant Line and Service Valve Connection Sizes

Table 5.1

RATED LINE SIZES	Line Sizes		Service Valve Connection Sizes		Max Line & Lift Lengths	
	Vapor Line	Liquid Line	Vapor Line Connection	Liquid Line Connection	TOTAL Max Line Length (ft.)	Max Lift (ft.)
A4AC3018D	3/4	3/8	3/4	3/8	150	50
A4AC3023D	3/4	3/8	3/4	3/8	150	50
A4AC3024D	3/4	3/8	3/4	3/8	150	50
A4AC3030D	3/4	3/8	3/4	3/8	150	50
A4AC3035D	3/4	3/8	3/4	3/8	150	50
A4AC3036D	3/4	3/8	3/4	3/8	150	50
A4AC3042D	7/8	3/8	7/8	3/8	150	50
A4AC3048D	7/8	3/8	7/8	3/8	150	50
A4AC3060D	7/8	3/8	7/8	3/8	150	50
A4AC3018A	3/4	3/8	3/4	3/8	150	50
A4AC3023A	3/4	3/8	3/4	3/8	150	50
A4AC3024A	3/4	3/8	3/4	3/8	150	50
A4AC3029A	3/4	3/8	3/4	3/8	150	50
A4AC3030A	3/4	3/8	3/4	3/8	150	50
A4AC3036A	3/4	3/8	3/4	3/8	150	50
A4AC3042A	7/8	3/8	7/8	3/8	150	50
A4AC3043A	7/8	3/8	7/8	3/8	150	50
A4AC3048B	7/8	3/8	7/8	3/8	150	50
A4AC3060A	7/8	3/8	7/8	3/8	150	50

Note: For other line lengths, Refer to Refrigerant Piping Application Guide, SS-APG006-EN or Refrigerant Piping Software Program, 32-3312-xx (latest revision).

5.2 Factory Charge

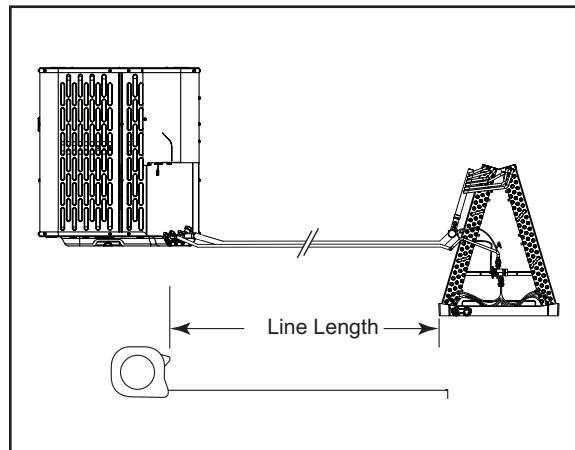
The outdoor condensing units are factory charged with the system charge required for the outdoor condensing unit, ten (10) feet of tested connecting line, and the smallest rated indoor evaporative coil match. Always verify proper system charge via subcooling (TXV/EEV) or superheat (fixed orifice) per the unit nameplate.

5.3 Required Refrigerant Line Length

Determine required line length and lift. You will need this later in STEP 2 of Section 14.

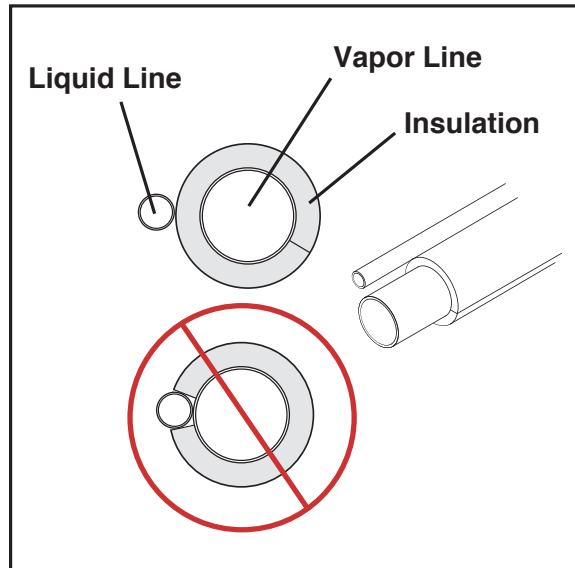
Total Line Length = _____ Ft.

Total Vertical Change (lift) = _____ Ft.



5.4 Refrigerant Line Insulation

Important: The Vapor Line must always be insulated. DO NOT allow the Liquid Line and Vapor Line to come in direct (metal to metal) contact.



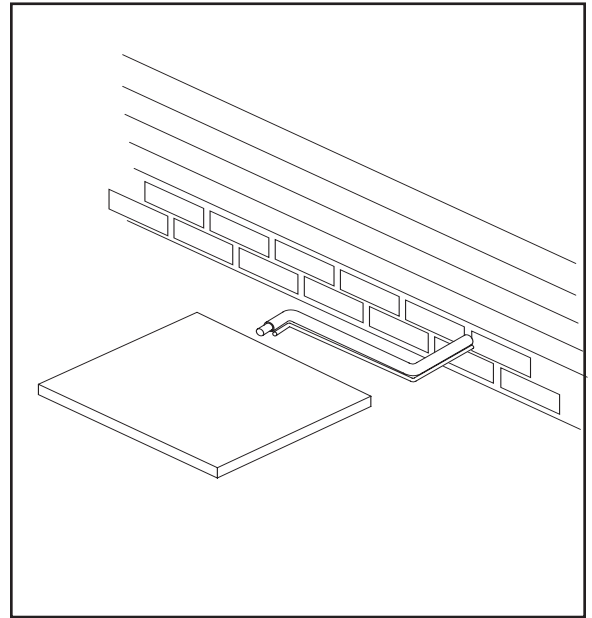
5.5 Reuse Existing Refrigerant Lines

⚠ CAUTION

If using existing refrigerant lines make certain that all joints are brazed, not soldered.

For retrofit applications, where the existing indoor evaporator coil and/or refrigerant lines will be used, the following precautions should be taken:

- Ensure that the indoor evaporator coil and refrigerant lines are the correct size.
- Ensure that the refrigerant lines are free of leaks, acid, and oil.



Section 6. Refrigerant Line Routing

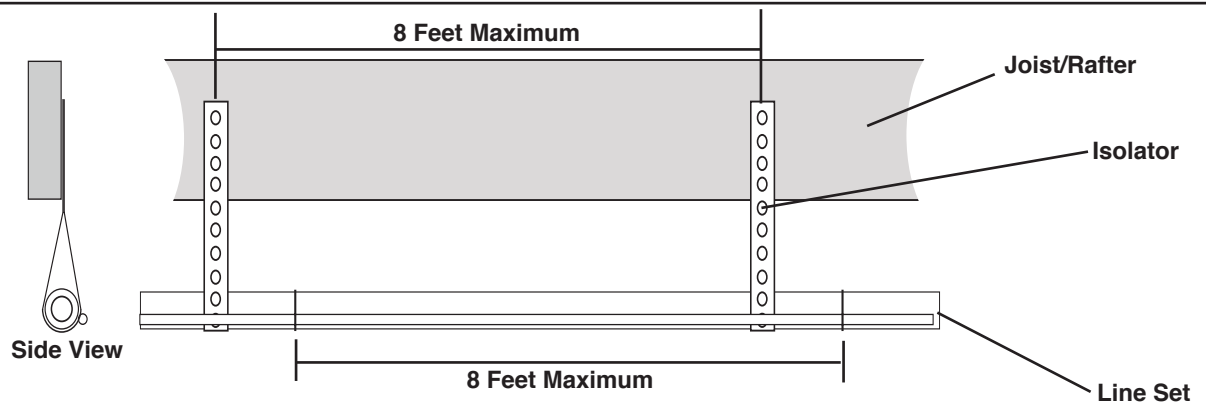
6.1 Precautions

Important: Take precautions to prevent noise within the building structure due to vibration transmission from the refrigerant lines.

Comply with National, State, and Local Codes when isolating line sets from joists, rafters, walls, or other structural elements.

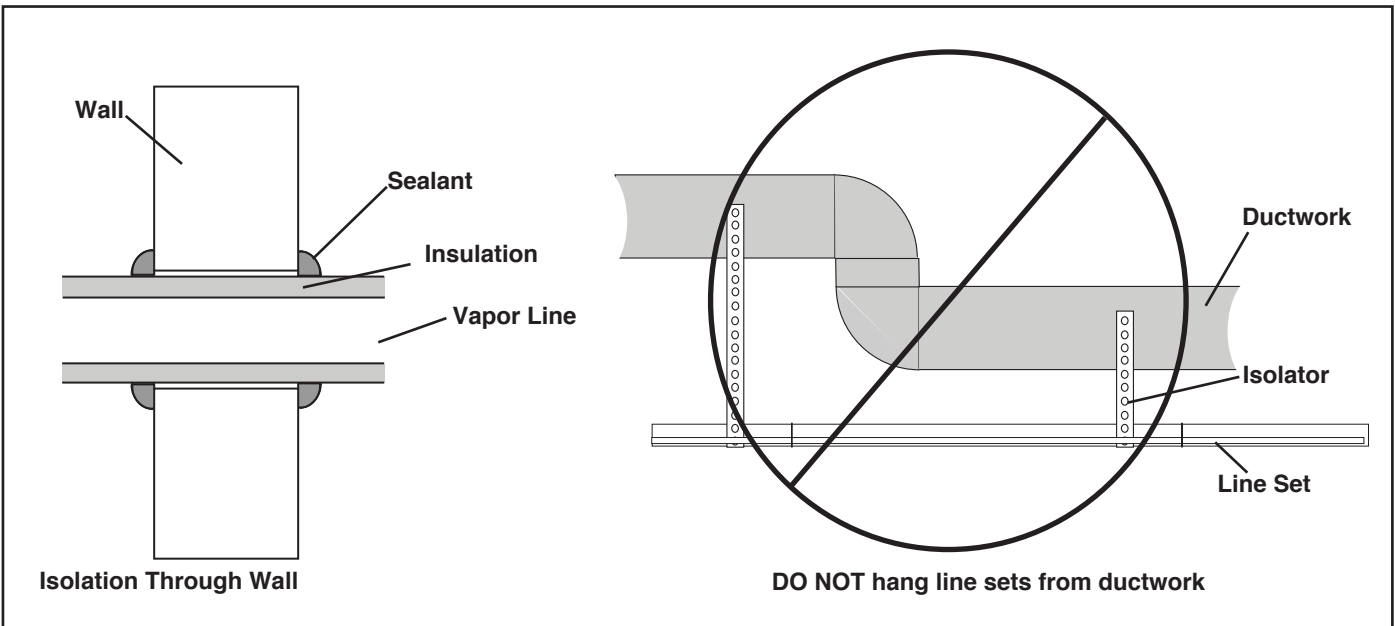
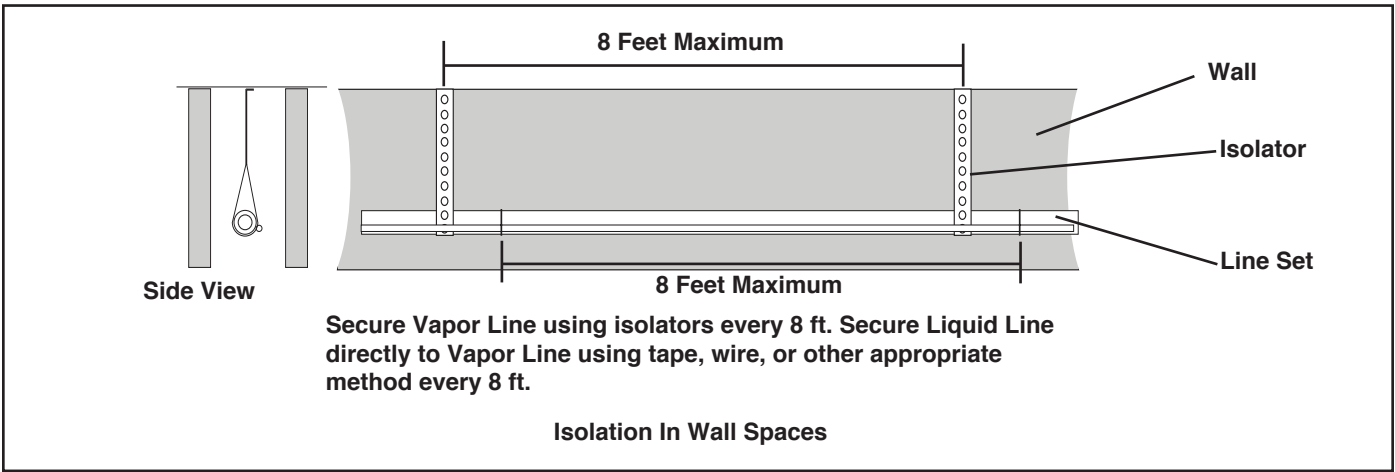
For Example:

- When the refrigerant lines have to be fastened to floor joists or other framing in a structure, use isolation type hangers.
- Isolation hangers should also be used when refrigerant lines are run in stud spaces or enclosed ceilings.
- Where the refrigerant lines run through a wall or sill, they should be insulated and isolated.
- Isolate the lines from all ductwork.
- Minimize the number of 90° turns.



Secure Vapor line from joists using isolators every 8 ft. Secure Liquid Line directly to Vapor line using tape, wire, or other appropriate method every 8 ft.

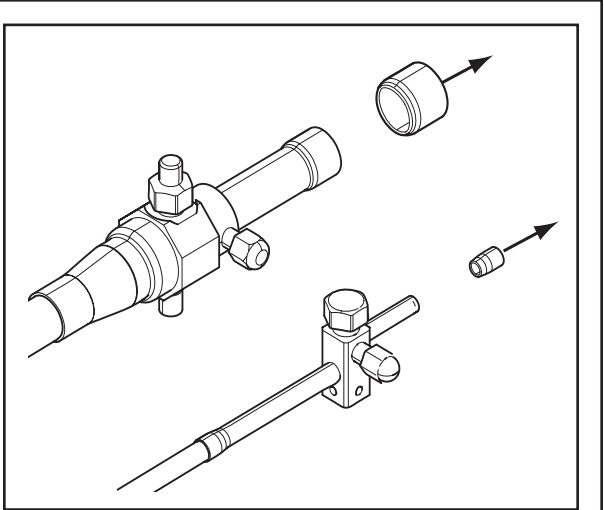
Isolation From Joist/Rafter



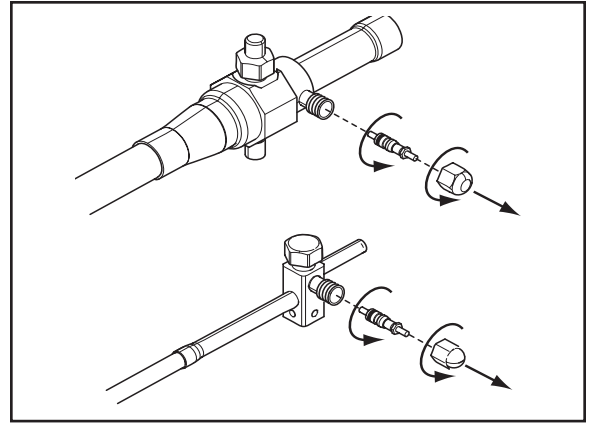
Section 7. Refrigerant Line Brazing

7.1 Braze The Refrigerant Lines

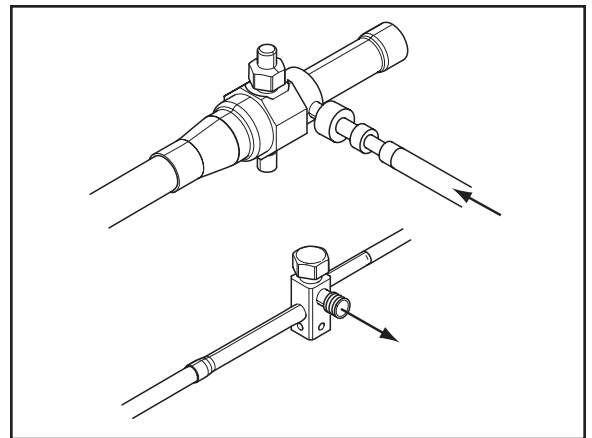
STEP 1 - Remove caps or plugs. Use a deburring tool to deburr the pipe ends. Clean both internal and external surfaces of the tubing using an emery cloth.



STEP 2 - Remove the pressure tap cap and valve cores from both service valves.



STEP 3 - Purge the refrigerant lines and indoor coil with dry nitrogen.



STEP 4 - Wrap a wet rag around the valve body to avoid heat damage and continue the dry nitrogen purge.

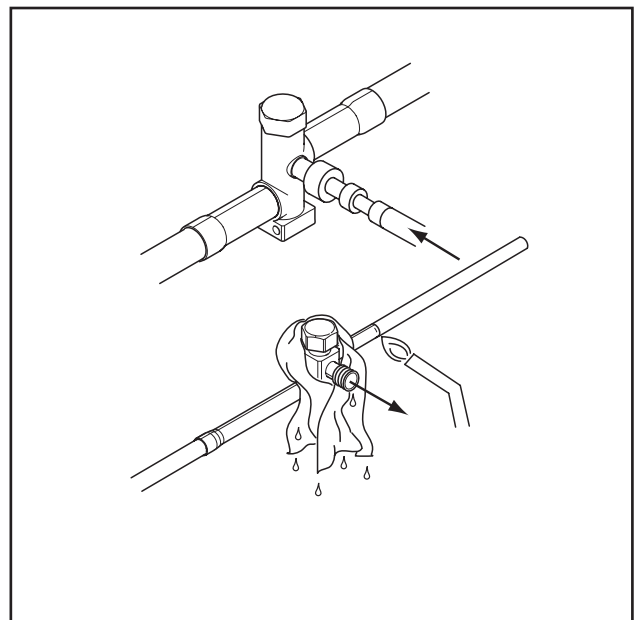
Braze the refrigerant lines to the service valves.

Continue the dry nitrogen purge. Do not remove the wet rag until all brazing is completed.

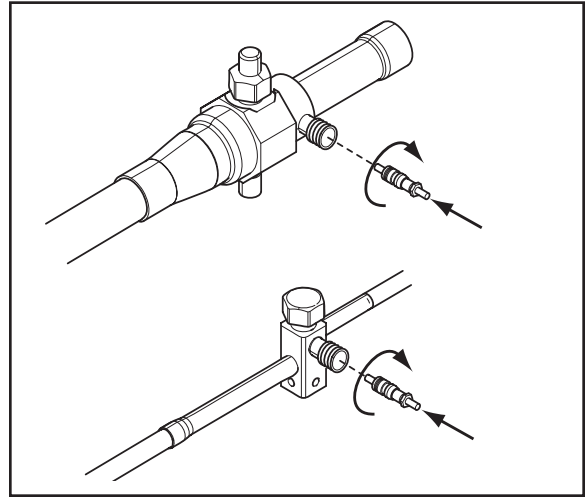
Important: Remove the wet rag before stopping the dry nitrogen purge.

Note: Install drier in Liquid Line.

NOTE: Precautions should be taken to avoid heat damage to basepan during brazing. It is recommended to keep the flame directly off of the basepan.



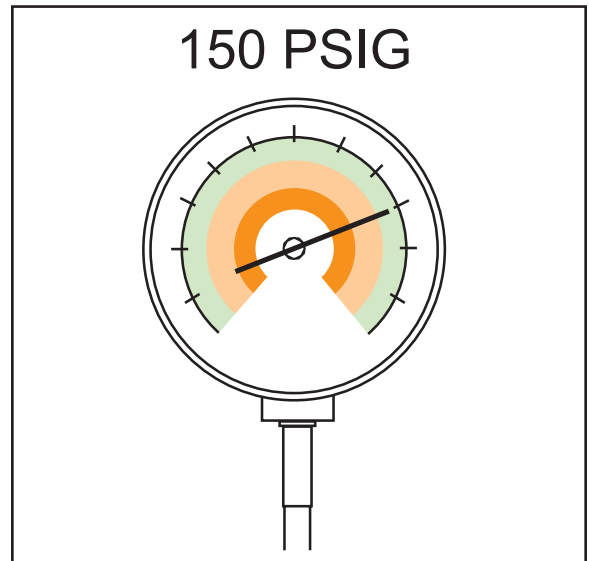
STEP 5 - Replace the pressure tap valve cores after the service valves have cooled.



Section 8. Refrigerant Line Leak Check

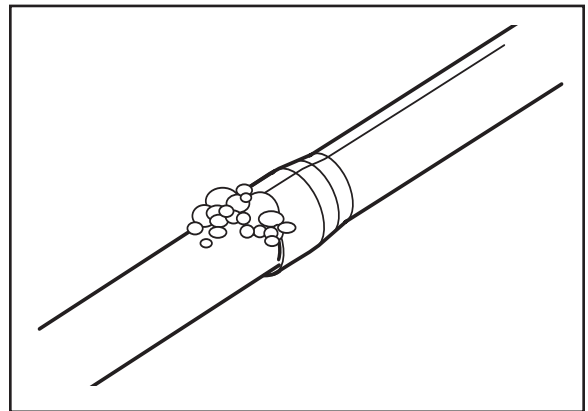
8.1 Check For Leaks

STEP 1 - Pressurize the refrigerant lines and evaporator coil to 150 PSIG using dry nitrogen.



STEP 2 - Check for leaks by using a soapy solution or bubbles at each brazed location.

Remove nitrogen pressure and repair any leaks before continuing.

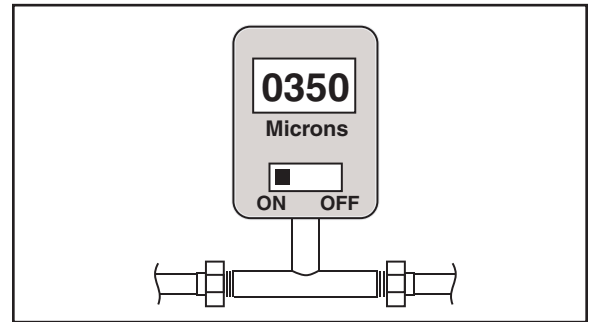


Section 9. Evacuation

9.1 Evacuate the Refrigerant Lines and Indoor Coil

Important: Do not open the service valves until the refrigerant lines and indoor coil leak check and evacuation are complete.

STEP 1 - Evacuate until the micron gauge reads no higher than 350 microns, then close off the valve to the vacuum pump.



STEP 2 - Observe the micron gauge. Evacuation is complete if the micron gauge does not rise above 500 microns in one (1) minute.

Once evacuation is complete blank off the vacuum pump and micron gauge, and close the valves on the manifold gauge set.



Section 10. Service Valves

10.1 Open the Gas Service Valve

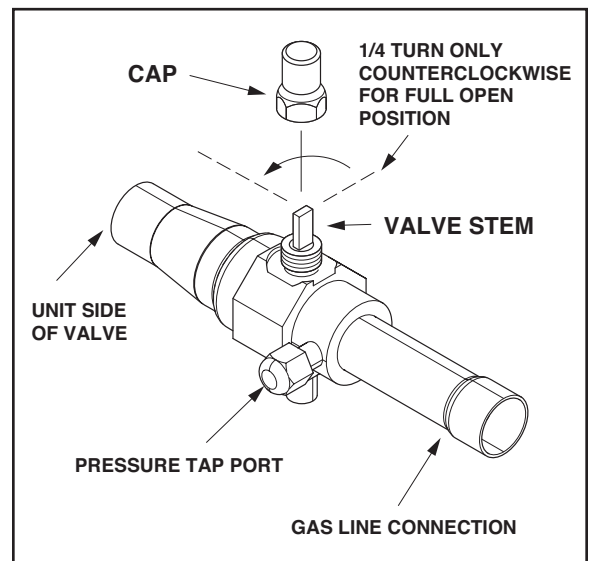
Important: Leak check and evacuation must be completed before opening the service valves.

NOTE: Do not vent refrigerant gases into the atmosphere.

STEP 1 - Remove valve stem cap.

STEP 2 - Using an adjustable wrench, turn valve stem 1/4 turn counterclockwise to the fully open position.

STEP 3 - Replace the valve stem cap to prevent leaks. Tighten finger tight plus an additional 1/6 turn.



10.1 Open the Liquid Service Valve

⚠ WARNING

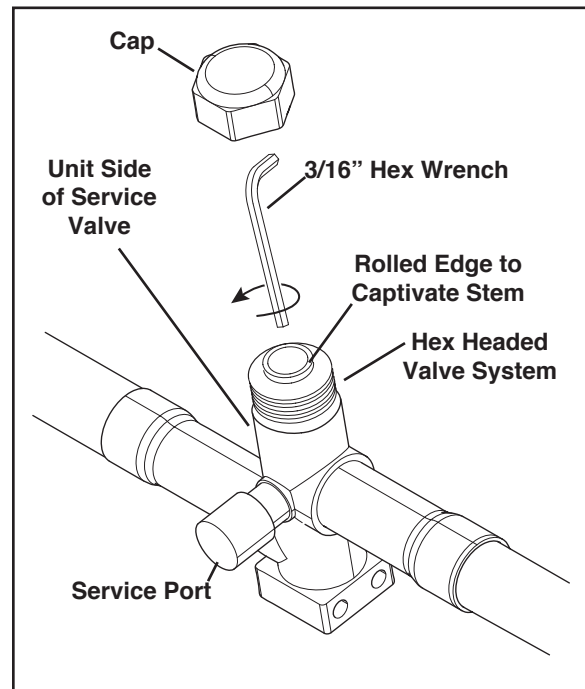
Extreme caution should be exercised when opening the Liquid Line Service Valve. Turn counterclockwise until the valve stem just touches the rolled edge. No torque is required. Failure to follow this warning will result in abrupt release of system charge and may result in personal injury and /or property damage.

Important: Leak check and evacuation must be completed before opening the service valves.

STEP 1 - Remove service valve cap.

STEP 2 - Fully insert 3/16" hex wrench into the stem and back out counterclockwise until valve stem just touches the rolled edge (approximately five (5) turns.)

STEP 3 - Replace the valve cap to prevent leaks. Tighten finger tight plus an additional 1/6 turn.



Section 11. Electrical - Low Voltage

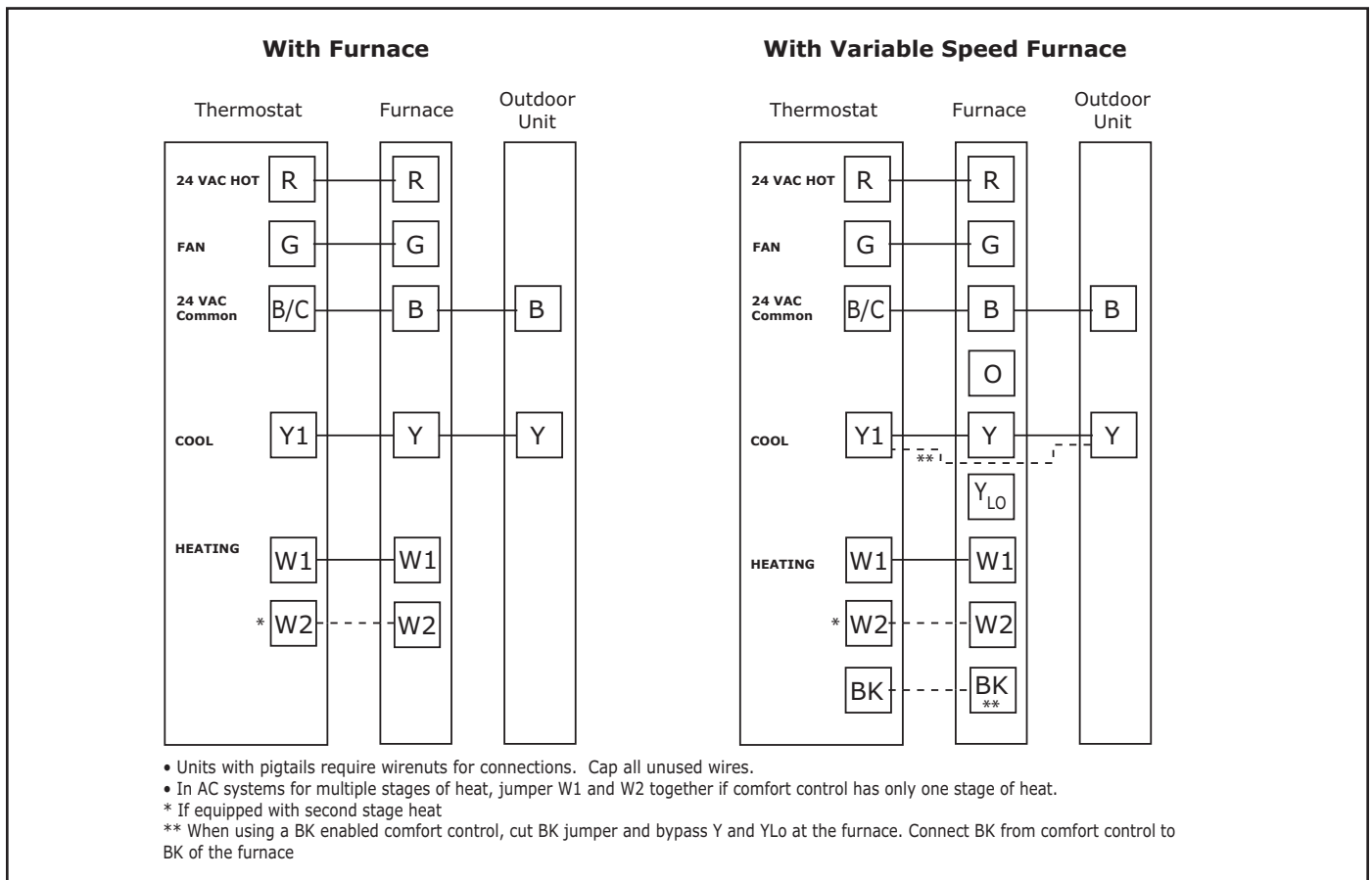
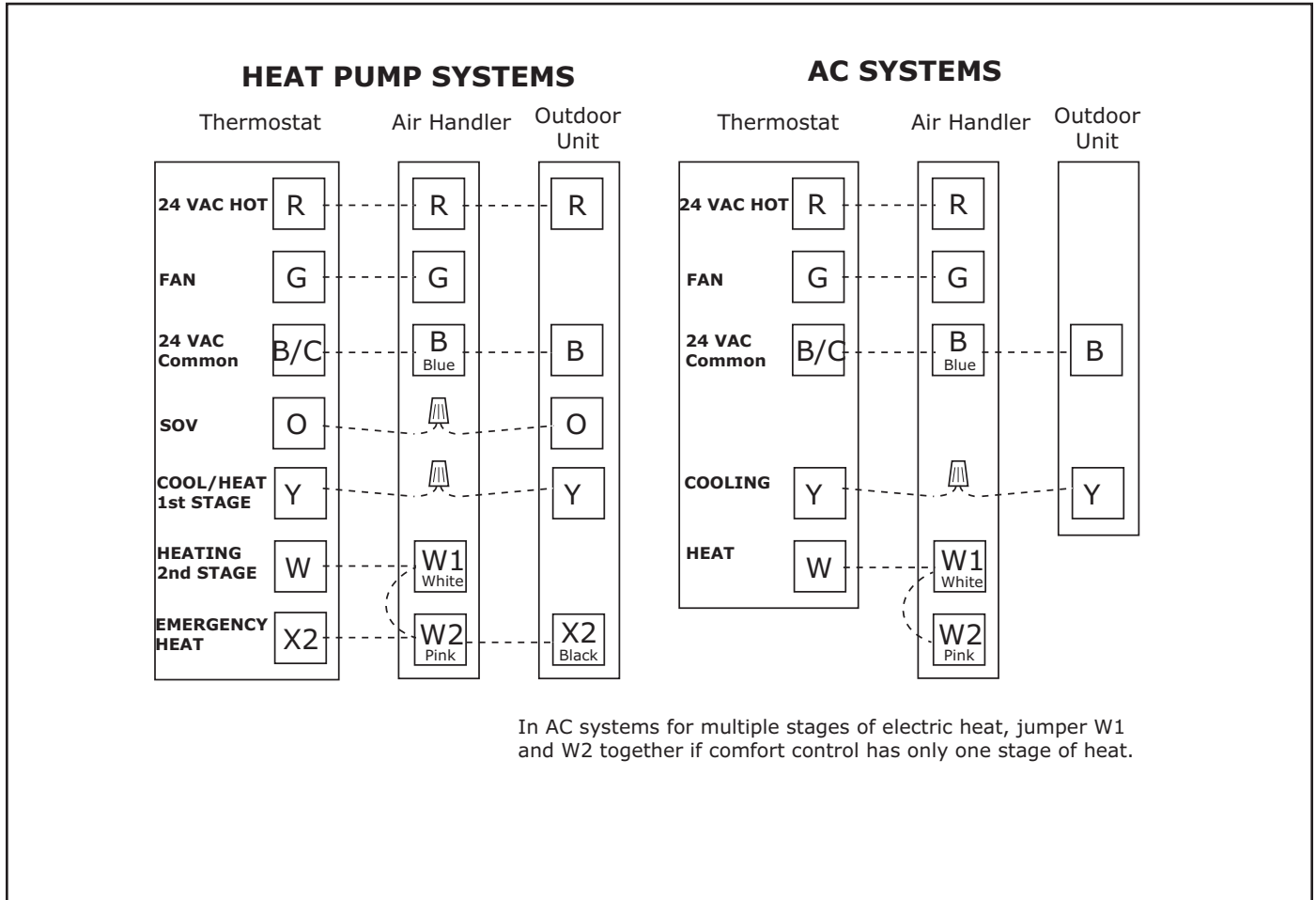
11.1 Low Voltage Maximum Wire Length

Table 11.1 defines the maximum total length of low voltage wiring from the outdoor unit, to the indoor unit, and to the thermostat.

Table 11.1

24 VOLTS	
WIRE SIZE	MAX. WIRE LENGTH
18 AWG	150 Ft.
16 AWG	225 Ft.
14 AWG	300 Ft.

11.2 Low Voltage Hook-up Diagrams



Section 12. Electrical - High Voltage

12.1 High Voltage Power Supply

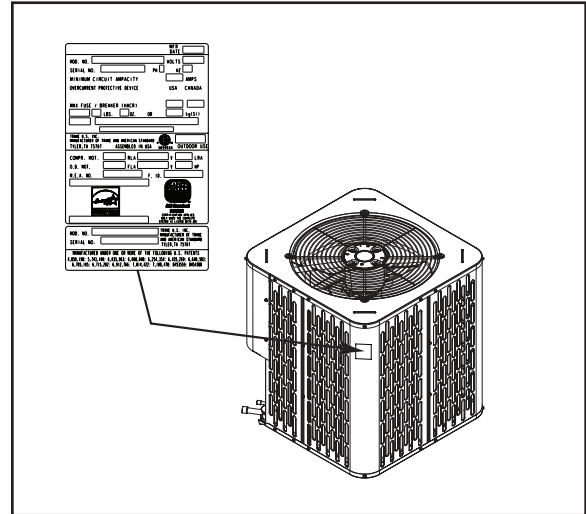
⚠ WARNING

LIVE ELECTRICAL COMPONENTS!

During installation, testing, servicing, and troubleshooting of this product, it may be necessary to work with live electrical components. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

The high voltage power supply must agree with the equipment nameplate. Power wiring must comply with national, state, and local codes.

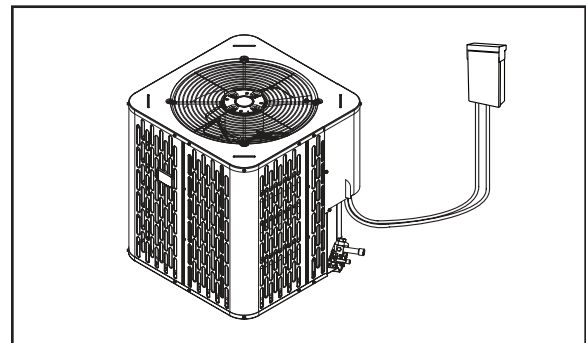
Follow instructions on unit wiring diagram located on the inside of the control box cover and in the Service Facts document included with the unit.



12.2 High Voltage Disconnect Switch

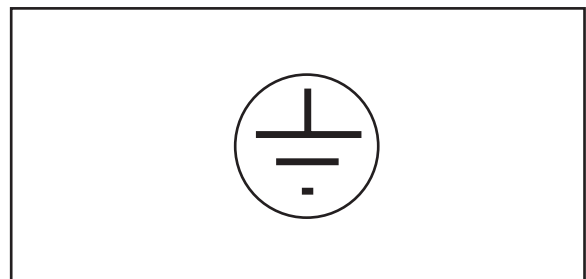
Install a separate disconnect switch at the outdoor unit.

For high voltage connections, flexible electrical conduit is recommended whenever vibration transmission may create a noise problem within the structure.



12.3 High Voltage Ground

Ground the outdoor unit per national, state, and local code requirements.

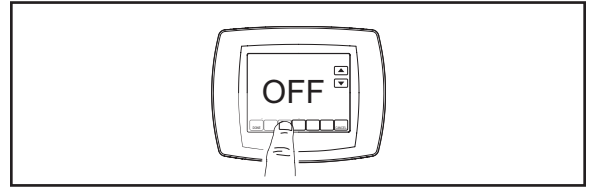


Section 13. Start Up

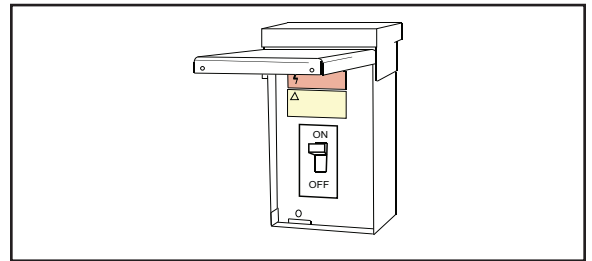
13.1 System Start Up

STEP 1 - Ensure Sections 7 through 12 have been completed.

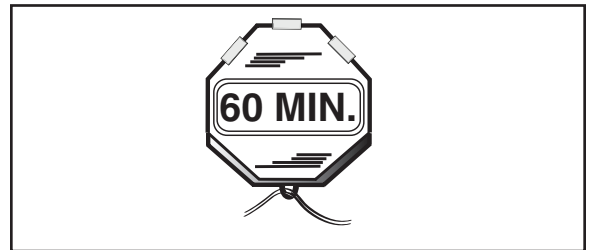
STEP 2 - Set System Thermostat to OFF.



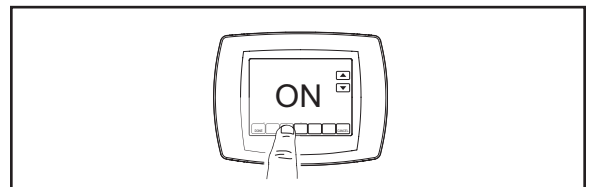
STEP 3 - Turn on disconnect(s) to apply power to the indoor and outdoor units.



STEP 4 - Wait one (1) hour before starting the unit if compressor crankcase heater accessory is used and the Outdoor Ambient is below 70°F.



STEP 5 - Set system thermostat to ON.



Section 14. System Charge Adjustment (Systems can be rated with TXV, EEV or Piston)

NOTE: For systems using a indoor piston metering device, refer to the Superheat charging method and chart. For systems using a TXV or EEV indoor metering device, refer to Subcool charging method and charts.

14.1 Temperature Measurements

STEP 1 - Check the outdoor temperatures.

Subcooling (in cooling mode) is the only recommended method of charging above 55° F ambient outdoor temperature. See Section 14.2.

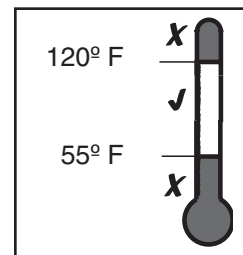
Note: For Superheat (In Cooling Mode), refer to the Superheat Charging Table

For best results the indoor temperature should be kept between 70° F to 80° F.

Note: It is important to return in the spring or summer to accurately charge the system in the cooling mode when outdoor ambient temperature is above 55° F.

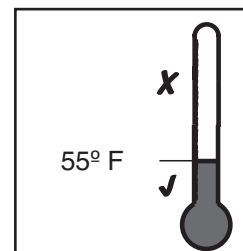
For best results the indoor temperature should be kept between 70° F to 80° F.

See Section 14.2 for
Outdoor
Temperatures
Above 55° F

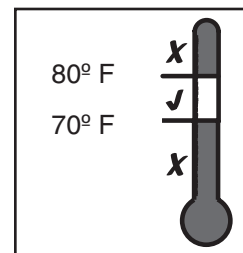


Outdoor Temp 1

See Section 14.3 for
Outdoor
Temperatures
Below 55° F



Outdoor Temp 2



Indoor Temp

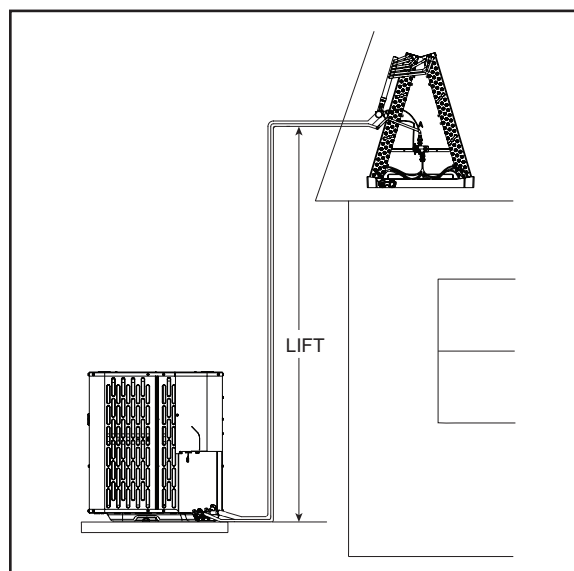
14.2 Subcooling Charging in Cooling (Above 55° F Outdoor Temp.)

STEP 1 - Use the refrigerant line total length and lift measurements from Section 5.3.

Total Line Length = _____ Ft.

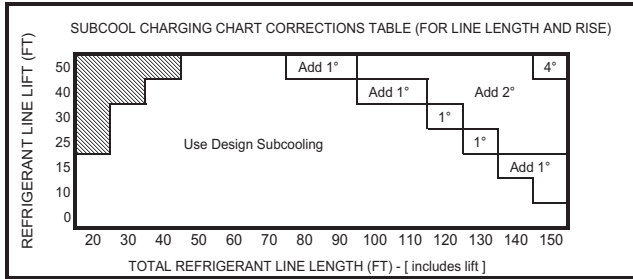
Vertical Change (Lift) = _____ Ft.

Note: Use this method when matched with a TXV or EEV indoor unit.

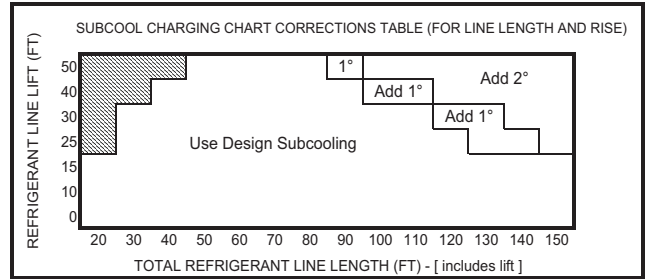


STEP 2 - Determine the final subcooling value using total Line Length and Lift measured in STEP 1 and the charts below.

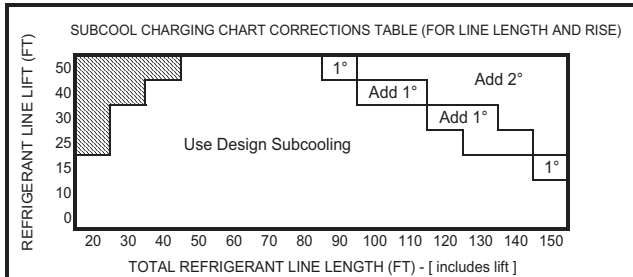
1.5 Ton Units



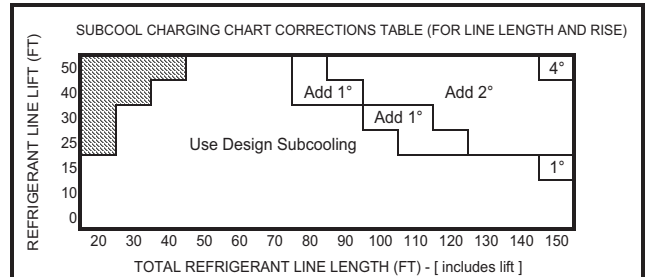
2 Ton Units



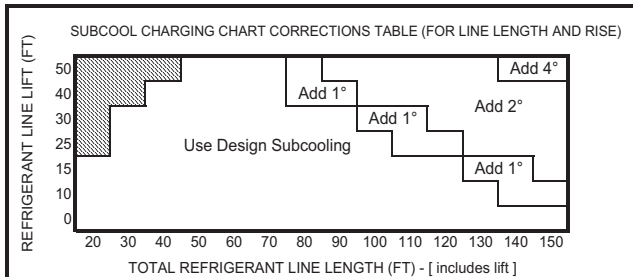
2.5 Ton Units



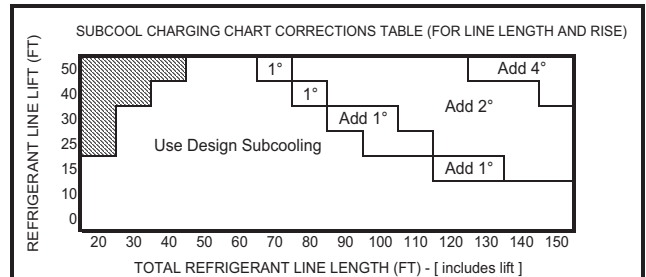
3 Ton Units



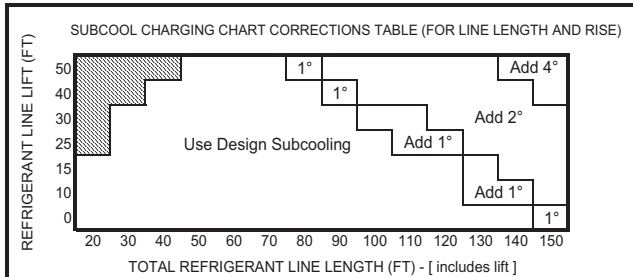
3.5 Ton Units



4 Ton Units



5 Ton Units



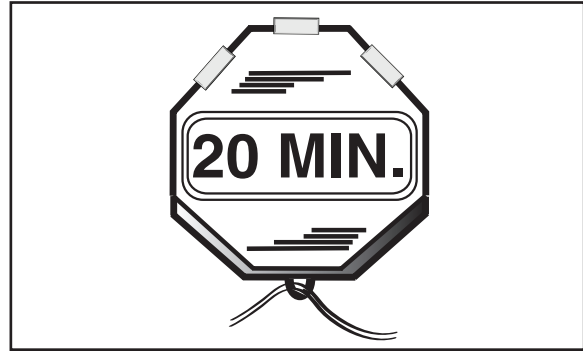
Design Subcooling Value = _____ ° F
(from nameplate or Service Facts)

Subcooling Correction = _____ ° F

Final Subcooling Value = _____ ° F

STEP 3 - Stabilize the system by operating for a minimum of 20 minutes.

At startup, or whenever charge is removed or added, the system must be operated for a minimum of 20 minutes to stabilize before accurate measurements can be made.

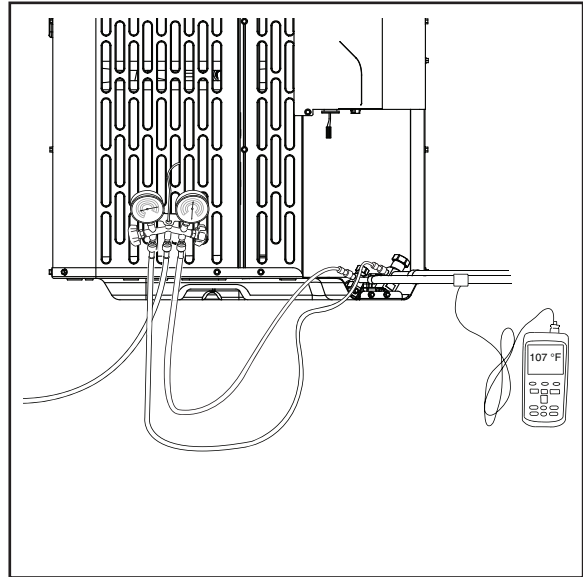


STEP 4 - Measure the liquid line temperature and pressure at the outdoor unit's service valve.

Measured Liquid Line Temp = _____ ° F

Liquid Gage Pressure = _____ PSI

Final Subcooling Value = _____ ° F



STEP 5 - Use the final subcooling value, refrigerant temperature and pressure from STEP 4, to determine the proper liquid gage pressure using Table 14.2.

Example: Assume a 12° F Final Subcooling value and liquid temp of 90° F.

1. Locate 12° F Final Subcooling in Table 14.2.
2. Locate the Liquid Temperature (90° F) in the left column.
3. The Liquid Gage Pressure should be approximately 327 PSI. (This is shown as the intersection of the Final Subcooling column and the Liquid Temperature row.

Table 14.2

R-410A REFRIGERANT CHARGING CHART							
LIQUID TEMP (°F)	FINAL SUBCOOLING (°F)						
	8	9	10	11	12	13	14
LIQUID GAGE PRESSURE (PSI)							
55	179	182	185	188	191	195	198
60	195	198	201	204	208	211	215
65	211	215	218	222	225	229	232
70	229	232	236	240	243	247	251
75	247	251	255	259	263	267	271
80	267	271	275	279	283	287	291
85	287	291	296	300	304	309	313
90	309	313	318	322	327	331	336
95	331	336	341	346	351	355	360
100	355	360	365	370	376	381	386
105	381	386	391	396	402	407	413
110	407	413	418	424	429	435	441
115	435	441	446	452	458	464	470
120	464	470	476	482	488	495	501
125	495	501	507	514	520	527	533

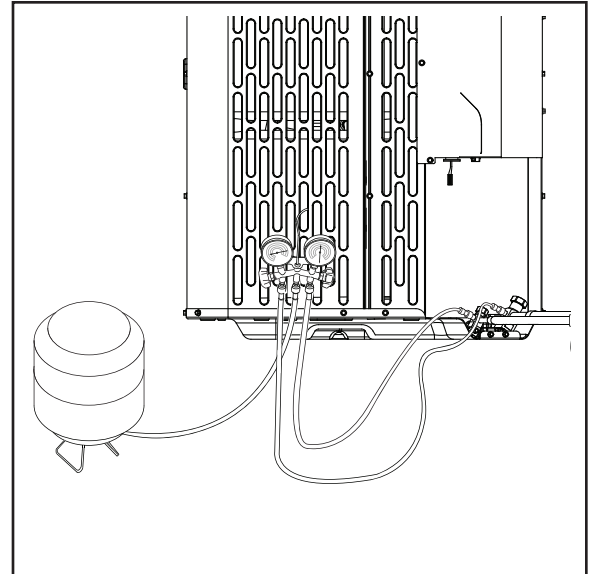
From Dwg. D154557P01 Rev. 3

STEP 6 - Adjust refrigerant level to attain proper gage pressure.

Add refrigerant if the Liquid Gage Pressure is lower than the chart value.

1. Connect gages to refrigerant bottle and unit as illustrated.
2. Purge all hoses.
3. Open bottle.
4. Stop adding refrigerant when liquid line temperature and Liquid Gage Pressure matches the charging chart Final Subcooling value.

Recover refrigerant if the Liquid Gage Pressure is higher than the chart value.



STEP 7 - Stabilize the system.

1. Wait 20 minutes for the system condition to stabilize between adjustments.

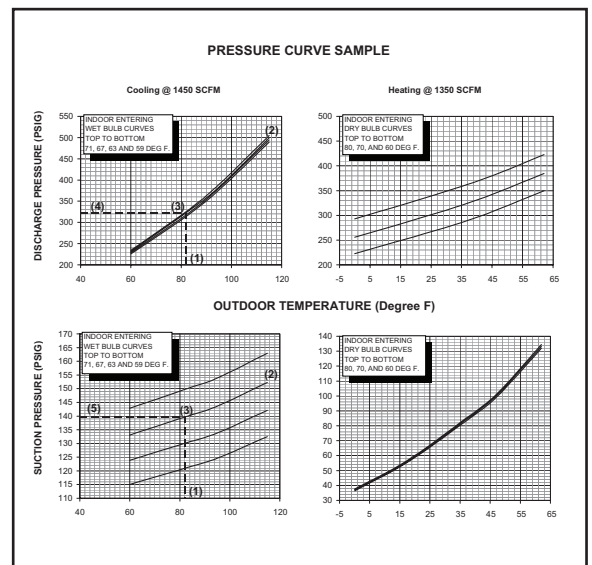
Note: When the Liquid Line Temperature and Gage Pressure approximately match the chart, the system is properly charged.

2. Remove gages.
3. Replace service port caps to prevent leaks. Tighten finger tight plus an additional 1/6 turn.



STEP 8 - Verify typical performance.

Refer to System Pressure Curves at the end of the document to verify typical performance.



Fixed Orifice Superheat Charging Table

		Indoor Wet Bulb Temp (F)																													
		50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	
Outdoor Dry Bulb Temp. (F)	55	7	9	10	11	12	14	15	17	18	20	21	23	24	26	27	29	30													
	60	5	7	8	9	10	12	13	15	16	18	19	21	22	24	25	27	28	30	31											
	65			4	6	8	10	11	13	14	16	17	18	19	21	22	24	25	27	28	27	31									
	70					5	7	8	10	11	13	14	16	17	18	19	21	22	24	25	27	28	30	31							
	75							5	6	7	9	10	12	14	16	18	19	21	22	24	26	28	29	31	32						
	80									4	6	7	9	10	11	12	14	16	18	19	21	23	25	26	28	29	31	33			
	85											4	6	7	9	10	13	14	16	18	20	21	23	24	26	28	29	30	31	32	
	90													4	6	8	10	11	13	14	16	18	20	22	24	25	27	28	30	31	
	95															4	6	8	10	13	14	16	18	20	22	23	25	26	28	29	
	100																	6	8	10	12	13	16	18	20	21	23	25	27	29	
	105																		4	6	7	9	11	13	15	18	20	22	24	26	28
	110																				4	7	9	11	13	16	18	21	23	26	28
	115																						6	9	12	14	16	19	21	24	26

Using a digital psychrometer, measure the return air wet-bulb temperature at the unit just before the coil. Also measure the outdoor dry-bulb temperature. Use these temperatures to locate the target superheat on the charging table. Do not attempt to charge the system if these conditions fall outside of this charging table.
ADD refrigerant to **DECREASE** total superheat. **REMOVE** refrigerant to **INCREASE** total superheat. Always allow 10 to 15 minutes of operation after any refrigerant or air flow change prior to determining the final superheat.

STEP 9 - Record System Information for reference.

Record system pressures and temperatures after charging is complete.

Outdoor model number = _____

Measured Suction Line Temp = _____ ° F

Measured Outdoor Ambient = _____ ° F

Liquid Gage Pressure = _____ PSIG

Measured Indoor Ambient = _____ ° F

Suction Gage Pressure = _____ PSIG

Measured Liquid Line Temp = _____ ° F

14.3 Subcooling Charging Below 55° F Outdoor Temp.

The Subcooling Charging method in cooling is **not** recommended below 55° F outdoor temperature.

The recommended method of charging at outdoor temperatures below 55° F is weighing in the charge. Return when weather conditions permit charge verification through subcooling.

STEP 1 - Determine additional charge.

Note: The nameplate charge value represents the amount of refrigerant shipped in the outdoor unit and is compatible with 10 feet of AHRI rated refrigerant lines and the smallest AHRI rated coil.

Using the method below, find the charge associated with the additional length of tubing above 10 ft. and record it below.

Weigh-In Method can be used for the initial installation, or anytime a system charge is being replaced. Weigh-In Method can also be used when power is not available to the equipment site or operating conditions (indoor/outdoor temperatures) are not in range to verify with the subcooling charging method.

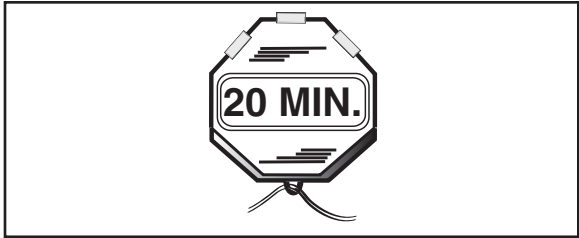
Calculating Charge Using the Weigh-In Method

- 1) Measure in feet the distance between the outdoor unit and the indoor unit. (Include the entire length of the line from the service valve to the IDU.) Subtract 10 ft from this entire length and record on line 1.
- 2) Enter the charge multiplier (0.6 oz/ft). Each linear foot of interconnecting tubing requires the addition of 0.6 oz of refrigerant.
- 3) Multiply the total length of refrigerant tubing (Line 1) times the value on Step 2. Record the result on Line 3 of the Worksheet.
- 4) This is the amount of refrigerant to weigh-in prior to opening the service valves.

1. Total Line length (ft) – 10 ft _____
2. Charge multiplier x 0.6 oz
3. Step 1 x Step 2 = _____
4. Refrigerant (oz) = _____

STEP 2 - Stabilize the system by operating for a minimum of 20 minutes.

At startup, or whenever charge is removed or added, the system must be operated for a minimum of 20 minutes to stabilize before accurate measurements can be made.



STEP 3 - Check the liquid line temperature and liquid gage pressure to obtain a minimum of 10° subcooling in heating mode.

Measured Liquid Line Temp = _____ ° F

Liquid Gage Pressure = _____ PSIG

STEP 4 - Add charge if a minimum of 10° subcooling is not obtained with the namplate charge plus additional charge previously added.

STEP 5 - Return to site for adjustment.

Important: Return in the spring or summer to accurately charge the system in the cooling mode with outdoor ambient **above 55° F**.

Section 15. Checkout Procedures

15.1 Operational And Checkout Procedures

Final phases of this installation are the unit Operational and Checkout Procedures. To obtain proper performance, all units must be operated and charge adjustments made.

Important: Perform a final unit inspection to be sure that factory tubing has not shifted during shipment. Adjust tubing if necessary so tubes do not rub against each other when the unit runs. Also be sure that wiring connections are tight and properly secured.

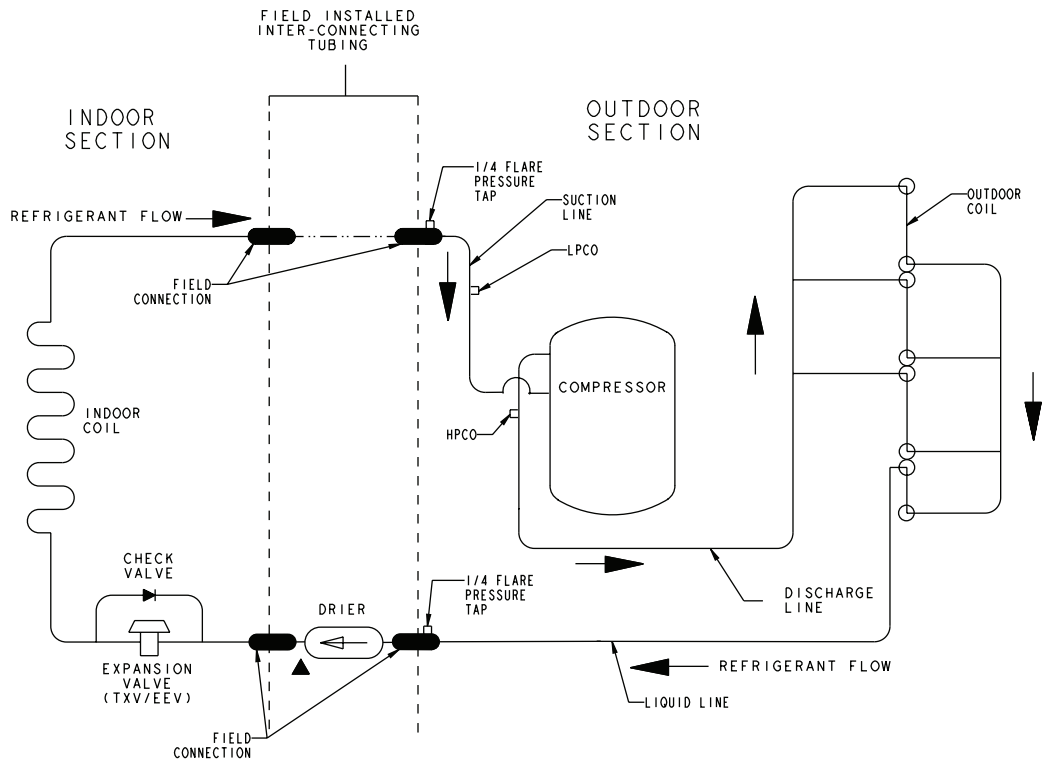
CHECKOUT PROCEDURE

After installation has been completed, it is recommended that the entire system be checked against the following list:

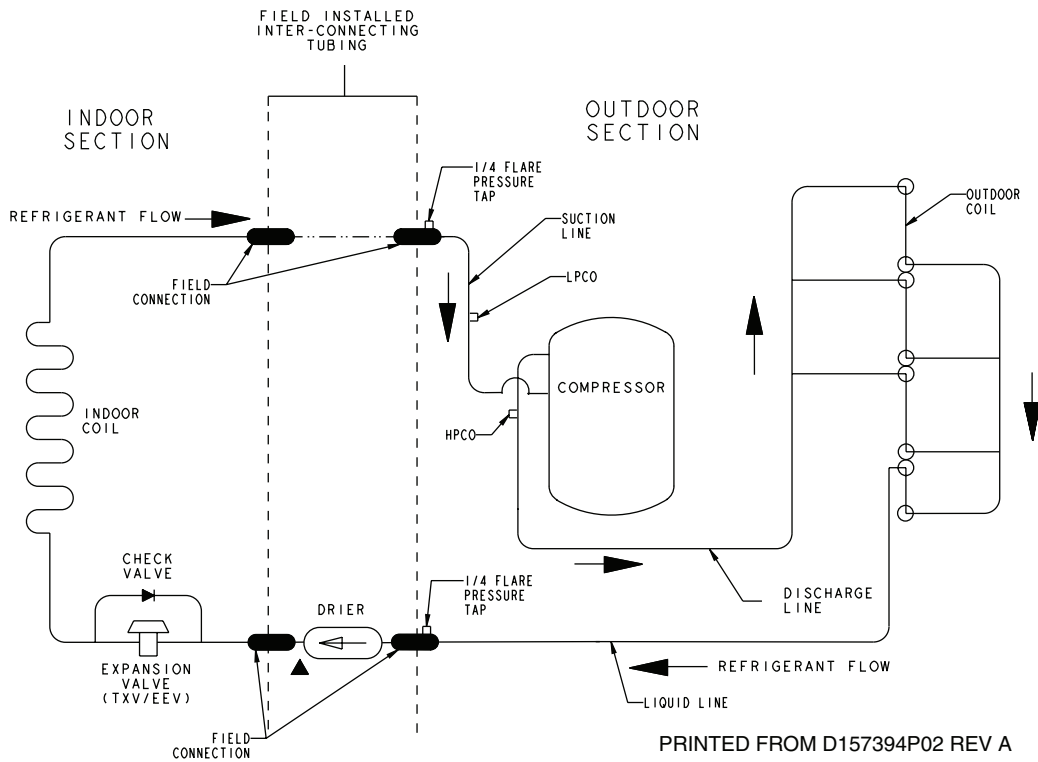
- | | |
|---|--|
| 1. Leak check refrigerant lines. [] | 7. Be sure that indoor coil drain line drains freely. Pour water into drain pan..... [] |
| 2. Properly insulate suction lines and fittings..... [] | 8. Be sure that supply registers and return grilles are open and unobstructed..... [] |
| 3. Properly secure and isolate all refrigerant lines..... [] | 9. Be sure that a return air filter is installed..... [] |
| 4. Seal passages through masonry.
If mortar is used, prevent mortar from coming into direct contact with copper tubing. [] | 10. Be sure that the correct airflow setting is used. (Indoor blower motor) [] |
| 5. Verify that all electrical connections are tight..... [] | 11. Operate complete system in each mode to ensure safe operation..... [] |
| 6. Observe outdoor fan during on cycle for clearance and smooth operation..... [] | |

Section 16. Refrigerant Circuits

1.5 Ton Units

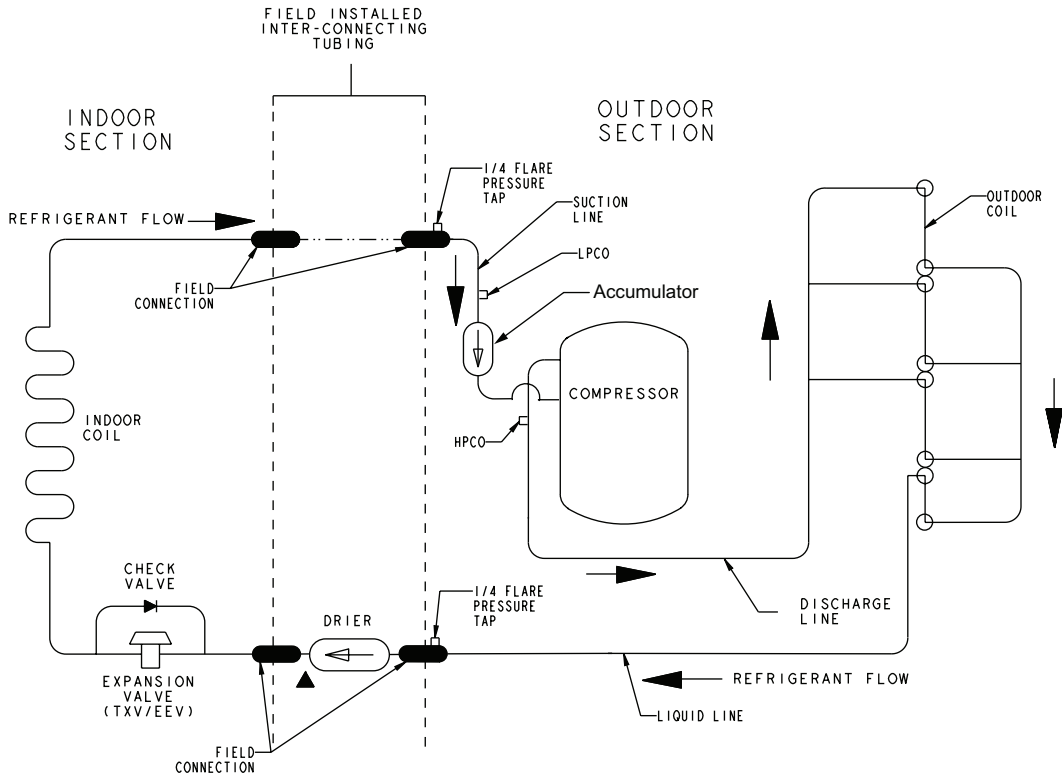


2 Ton Units

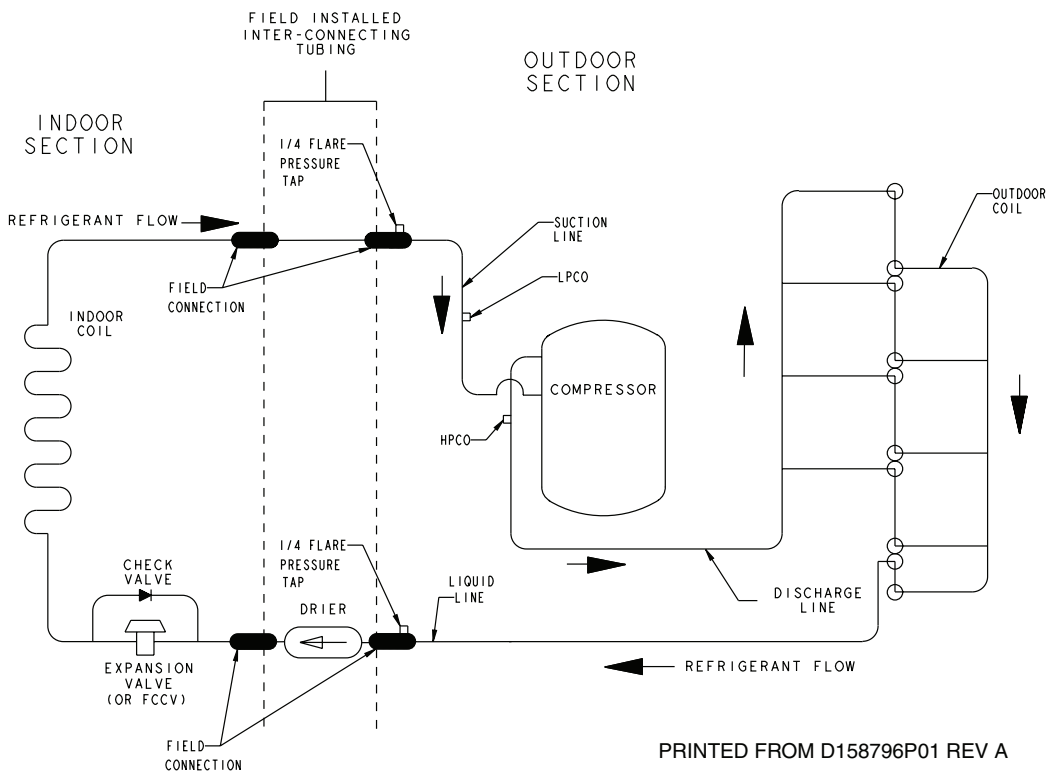


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2.5 Ton Units

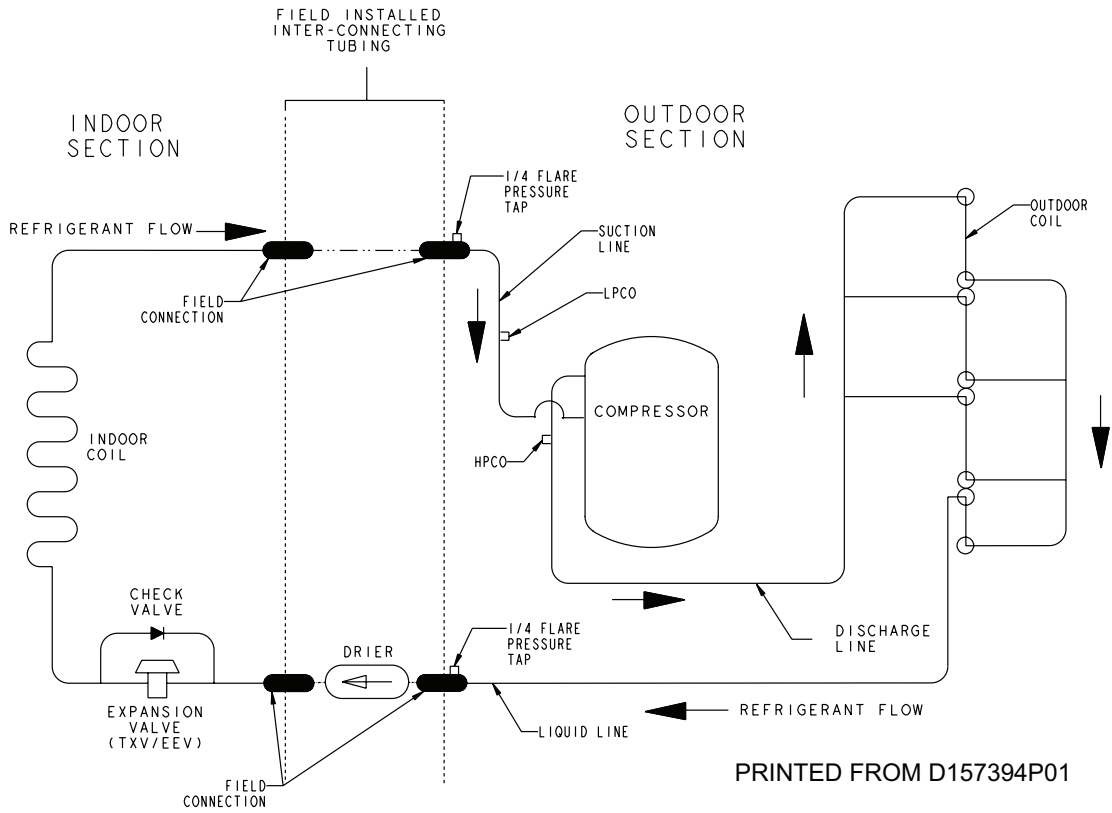


3 Ton Units

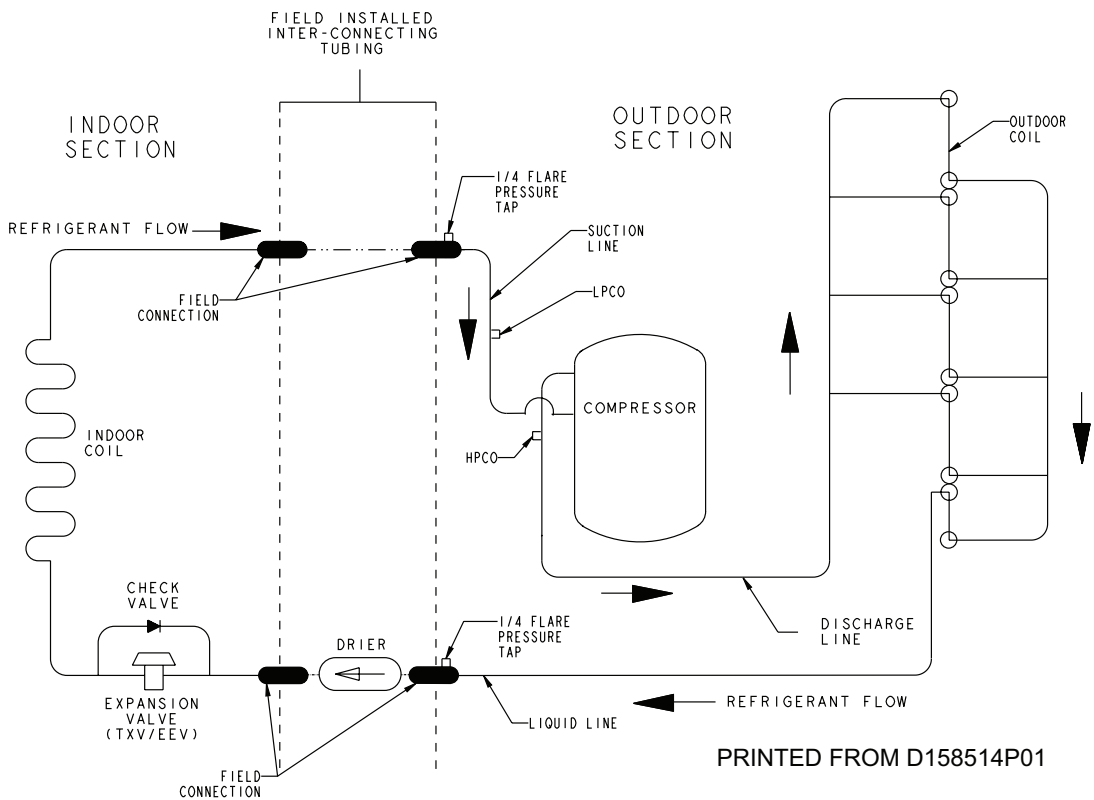


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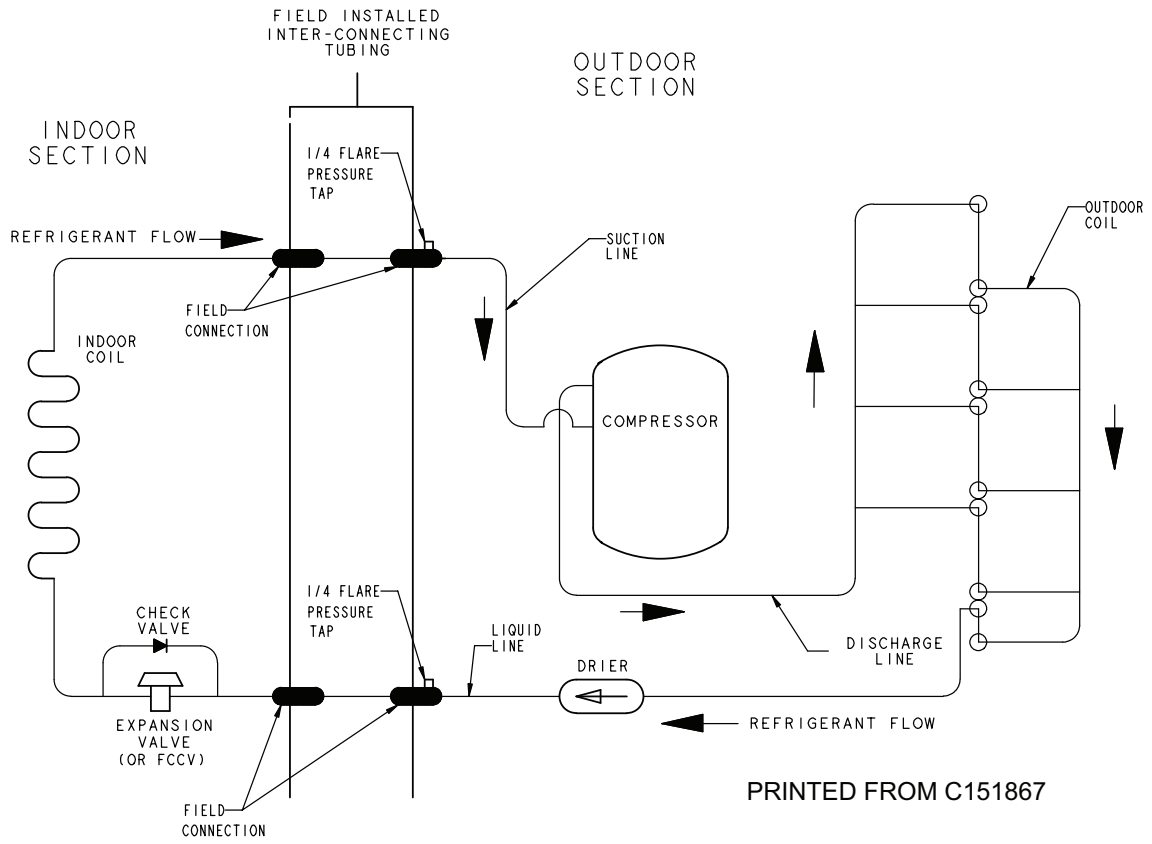
3.5 Ton Units



4 Ton Units



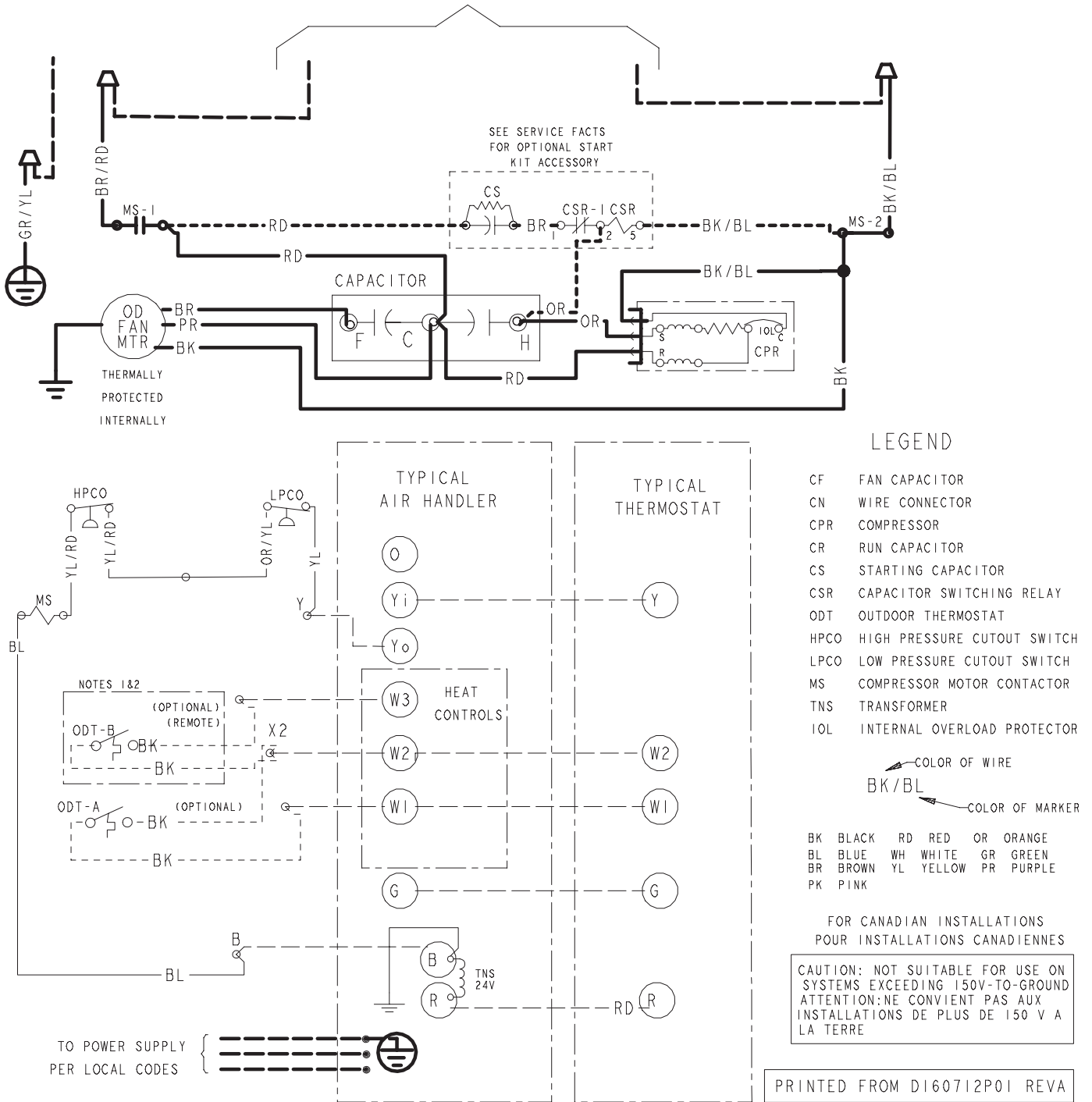
5 Ton Units



Section 17. Wiring Diagrams

018D, 023D, 024D, 030D, 035D, 036D, 042D & 048D Models
018A, 023A, 024A, 029A, 036A, 042A, 043A & 048B Models

TO POWER SUPPLY PER UNIT NAMEPLATE AND LOCAL CODES

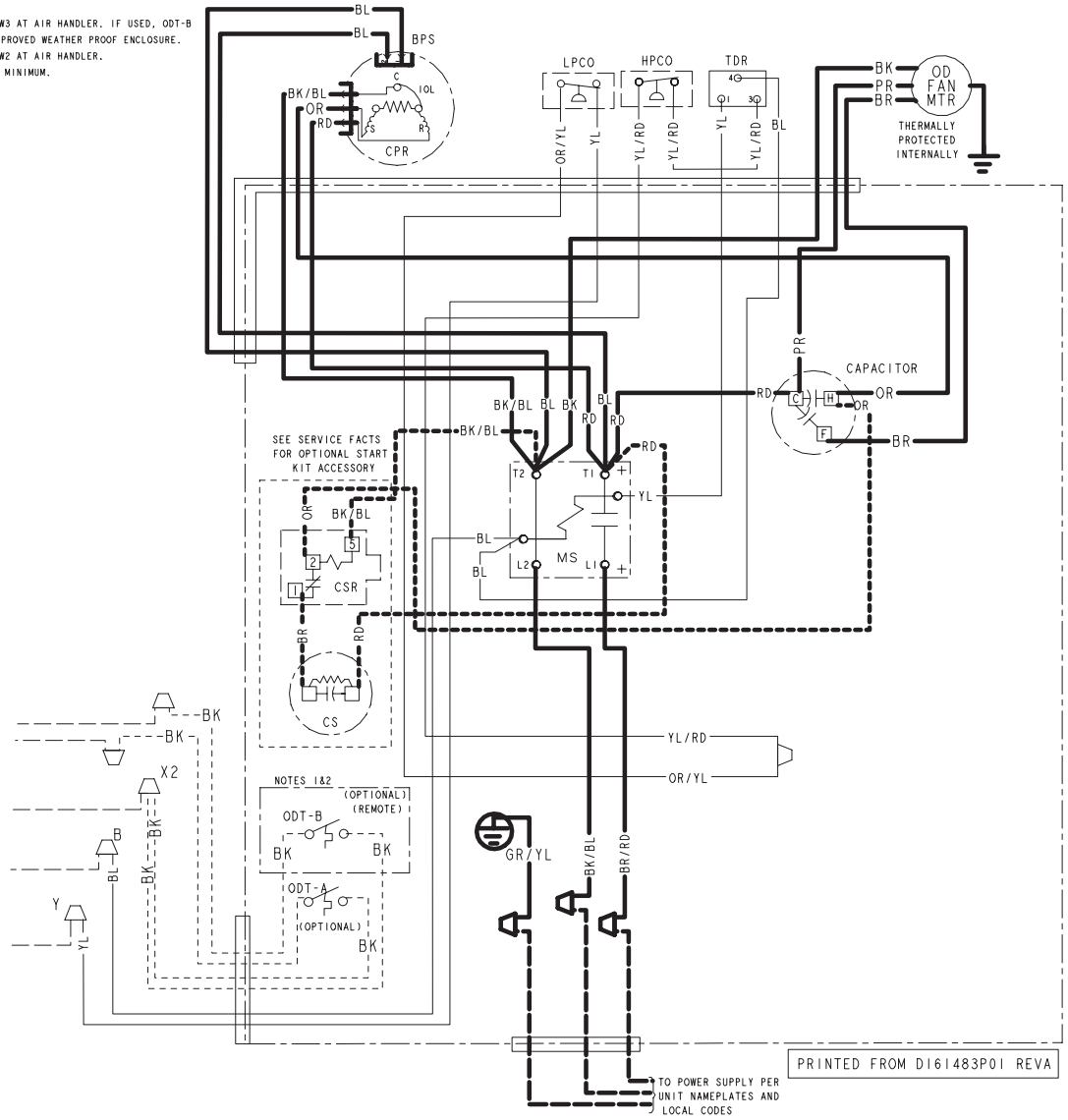


030A Models

- NOTES:
- IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3 AT AIR HANDLER. IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL BOX IN AN APPROVED WEATHER PROOF ENCLOSURE.
 - IF ODT-A IS NOT USED, ADD JUMPER BETWEEN W1 & W2 AT AIR HANDLER.
 - LOW VOLTAGE (24 V) FIELD WIRING MUST BE 18 AWG MINIMUM.
 - USE COPPER CONDUCTORS ONLY!

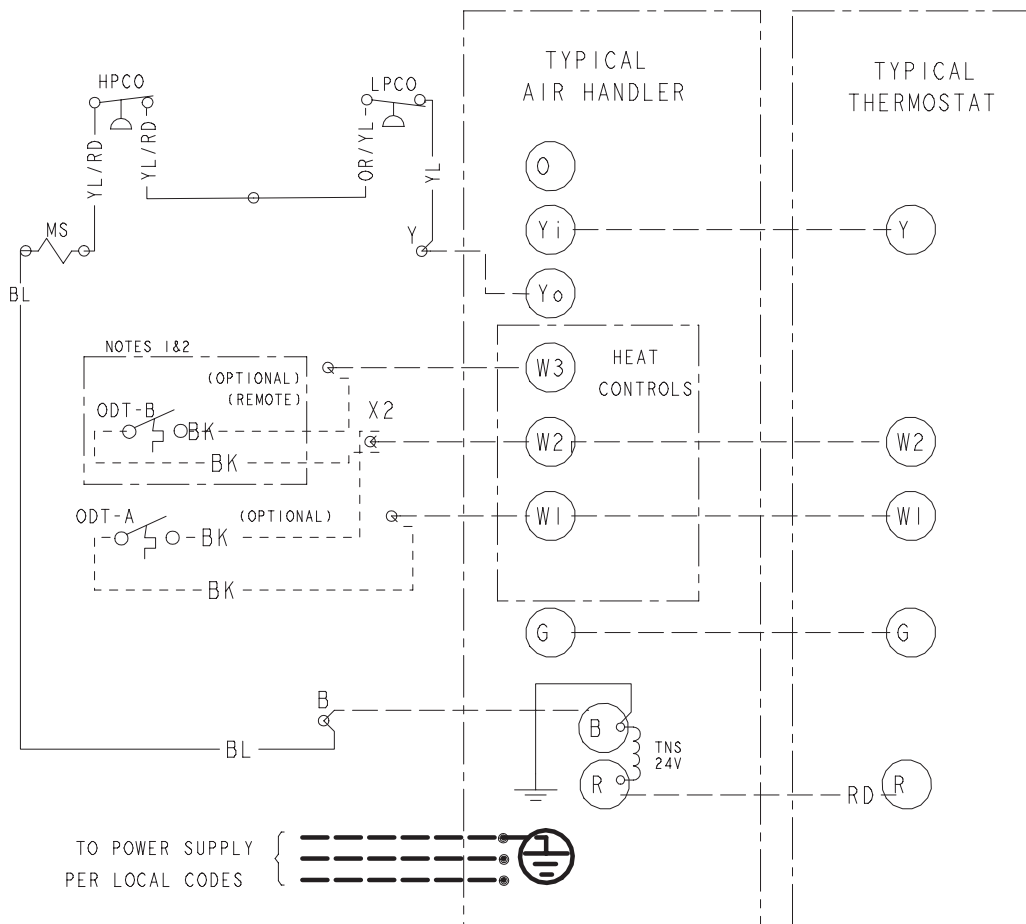
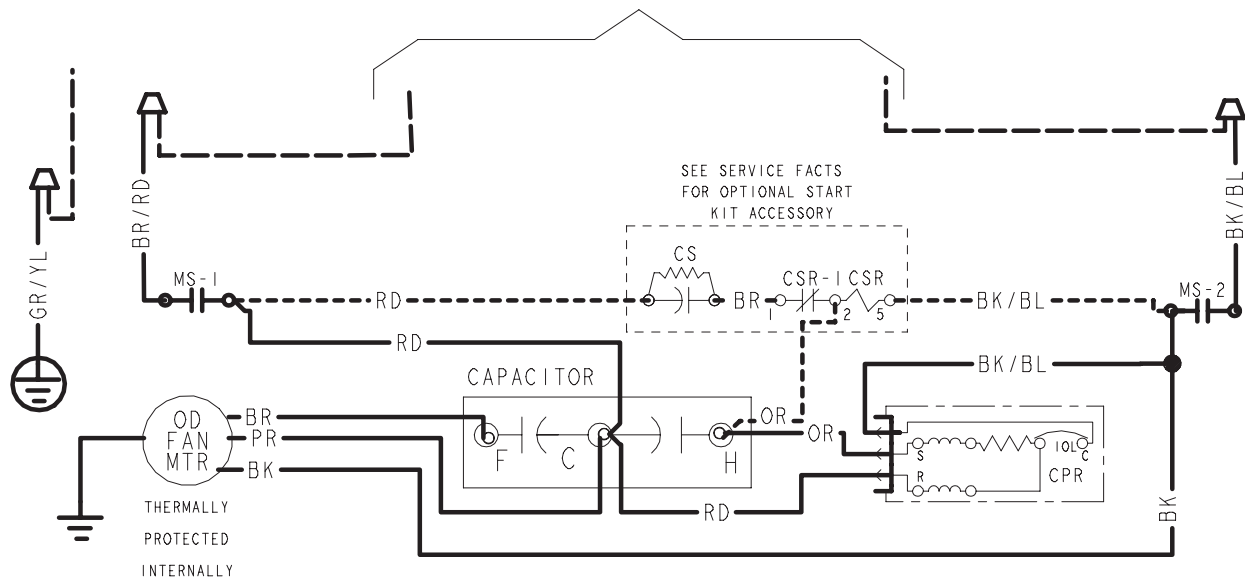
LEGEND

- 24 V } FACTORY WIRING
- 24 V } FIELD WIRING
- FIELD INSTALLED FACTORY WIRING
- MAGNETIC COIL
- GROUND
- JUNCTION
- CAPACITOR
- WIRE NUT OR TERMINAL
- TRANSFORMER
- TERMINAL BLOCK/BOARD
- RELAY CONTACT (N.O.)
- RELAY CONTACT (N.C.)
- THERMISTOR
- TEMP ACTUATED SWITCH
- INTERNAL OVERLOAD PROTECTION
- PRESSURE ACTUATED SWITCH
- RESISTOR OR HEATING ELEMENT
- MOTOR WINDING
- TIME DELAY RELAY
- POL. PLUG FEMALE HOUSING (MALE TERMINALS)
- POL. PLUG MALE HOUSING (FEMALE TERMINALS)



060D Models 060A Models

TO POWER SUPPLY PER UNIT NAMEPLATE AND LOCAL CODES



LEGEND

- CF FAN CAPACITOR
- CN WIRE CONNECTOR
- CPR COMPRESSOR
- CR RUN CAPACITOR
- CS STARTING CAPACITOR
- CSR CAPACITOR SWITCHING RELAY
- ODT OUTDOOR THERMOSTAT
- HPCO HIGH PRESSURE CUTOUT SWITCH
- LPCO LOW PRESSURE CUTOUT SWITCH
- MS COMPRESSOR MOTOR CONTACTOR
- TNS TRANSFORMER
- IOL INTERNAL OVERLOAD PROTECTOR

COLOR OF WIRE
BK/BL
COLOR OF MARKER

- BK BLACK RD RED OR ORANGE
- BL BLUE WH WHITE GR GREEN
- BR BROWN YL YELLOW PR PURPLE
- PK PINK

FOR CANADIAN INSTALLATIONS
POUR INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150V-TO-GROUND
ATTENTION: NE CONVIENT PAS AUX INSTALLATIONS DE PLUS DE 150 V A LA TERRE

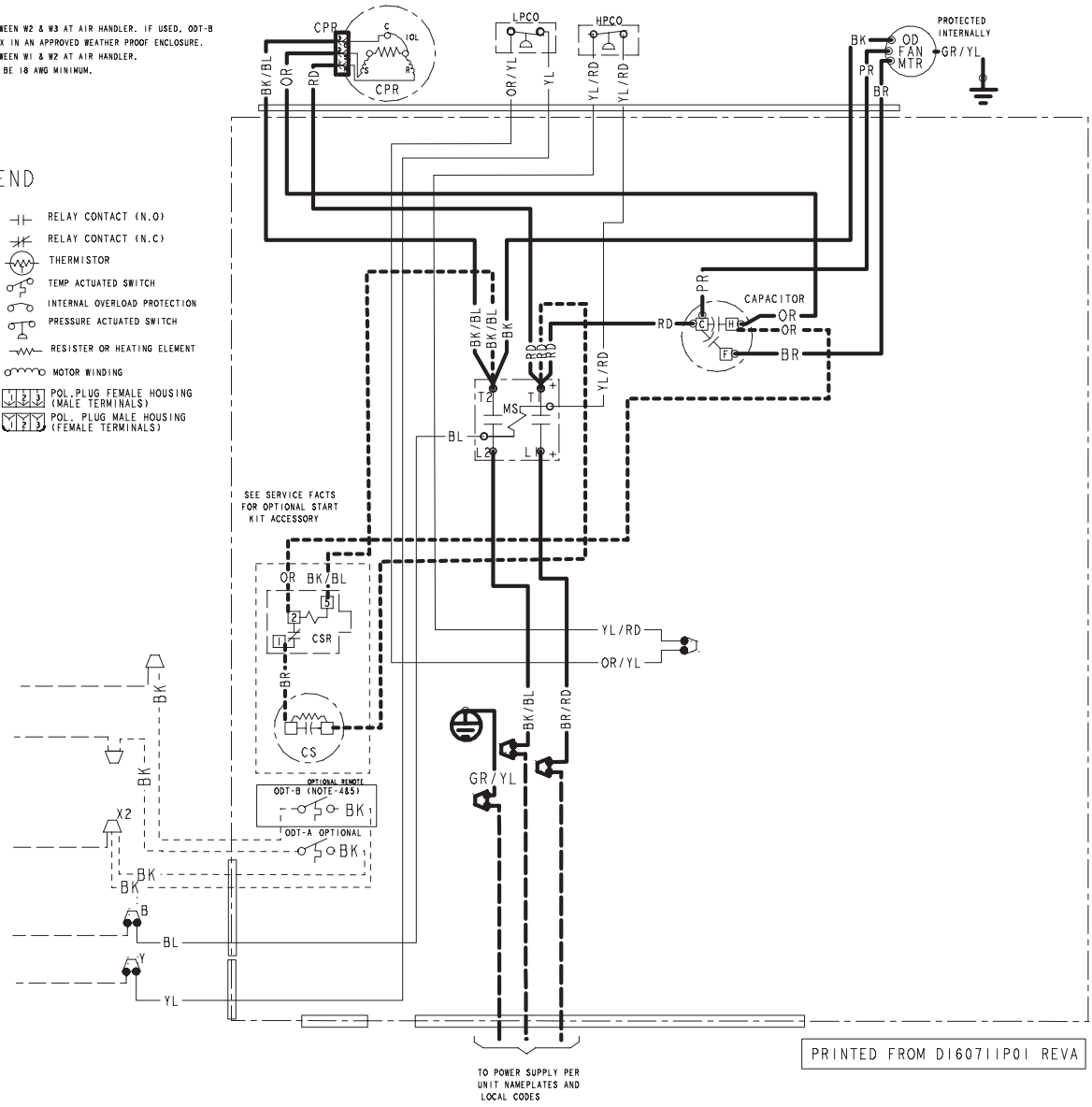
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060D Models 060A Models

- NOTES:
1. IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3 AT AIR HANDLER. IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL BOX IN AN APPROVED WEATHER PROOF ENCLOSURE.
 2. IF ODT-A IS NOT USED, ADD JUMPER BETWEEN W1 & W2 AT AIR HANDLER.
 3. LOW VOLTAGE (24 V) FIELD WIRING MUST BE 18 AWG MINIMUM.
 4. USE COPPER CONDUCTORS ONLY!

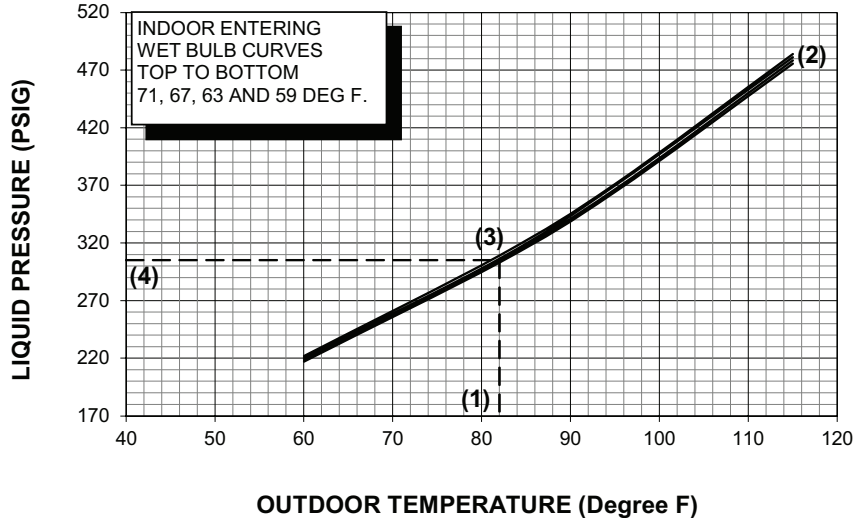
LEGEND

- | | | | |
|--|--------------------------------|--|---|
| | 24 V LINE WIRING | | RELAY CONTACT (N.O.) |
| | 24 V FIELD WIRING | | RELAY CONTACT (N.C.) |
| | FIELD INSTALLED FACTORY WIRING | | THERMISTOR |
| | MAGNETIC COIL | | TEMP ACTUATED SWITCH |
| | GROUND | | INTERNAL OVERLOAD PROTECTION |
| | JUNCTION | | PRESSURE ACTUATED SWITCH |
| | CAPACITOR | | RESISTOR OR HEATING ELEMENT |
| | WIRE NUT OR TERMINAL | | MOTOR WINDING |
| | TRANSFORMER | | POL. PLUG FEMALE HOUSING (MALE TERMINALS) |
| | TERMINAL BLOCK/BOARD | | POL. PLUG MALE HOUSING (FEMALE TERMINALS) |

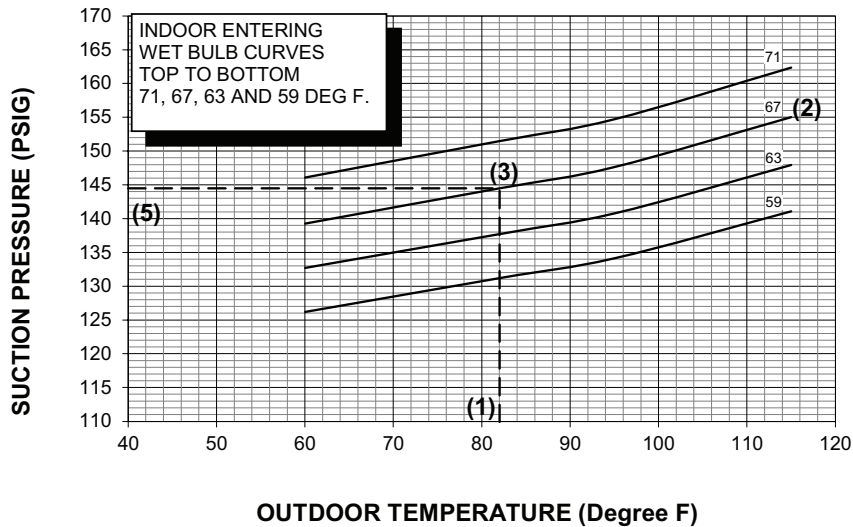


Section 18. Pressure Curves

PRESSURE CURVES (Refer below table for models)



OD Model	Cooling @SCFM
A4AC3018D1	600
A4AC3023D1	800
A4AC3024D1	800
A4AC3030D1	950



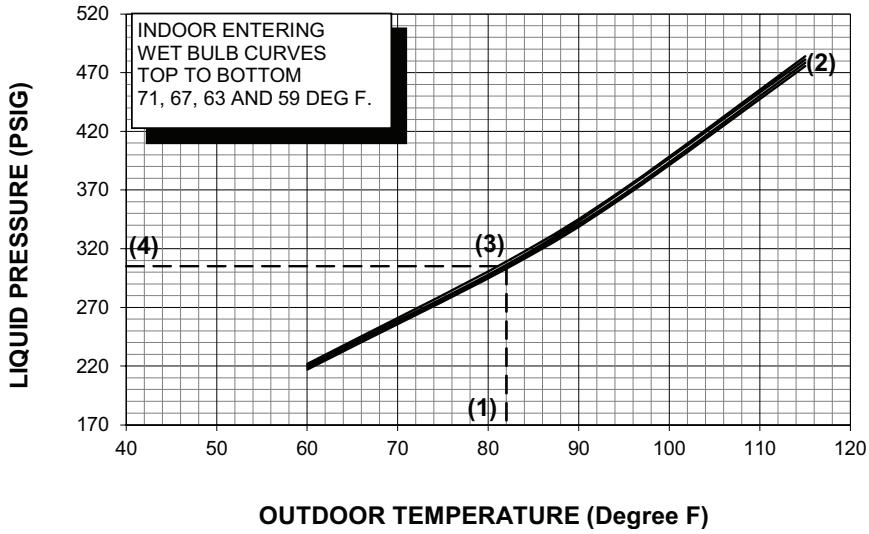
COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ LIQUID (4) OR SUCTION (5) PRESSURE IN LEFT COLUMN .

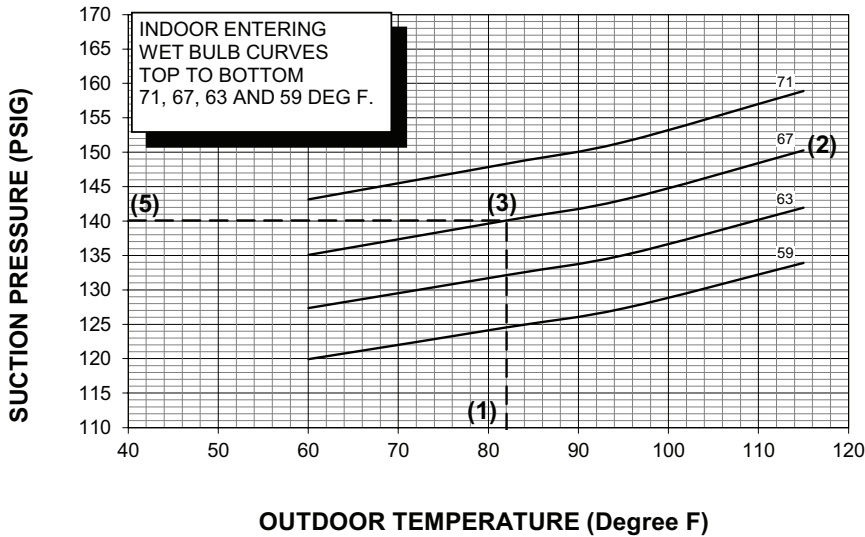
- EXAMPLE: (1) OUTDOOR TEMP. 82 F.
 (2) INDOOR WET BULB 67 F.
 (3) AT INTERSECTION
 (4) LIQUID PRESSURE @ 600 CFM IS 305 PSIG
 (5) SUCTION PRESSURE @ 600 CFM IS 145 PSIG

ACTUAL:
 LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART
 SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

PRESSURE CURVES (Refer below table for models)



OD Model	Cooling @SCFM
A4AC3035D1	1000
A4AC3036D1	950



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ LIQUID (4) OR SUCTION (5) PRESSURE IN LEFT COLUMN .

EXAMPLE: (1) OUTDOOR TEMP. 82 F.

(2) INDOOR WET BULB 67 F.

(3) AT INTERSECTION

(4) LIQUID PRESSURE @ 600 CFM IS 305 PSIG

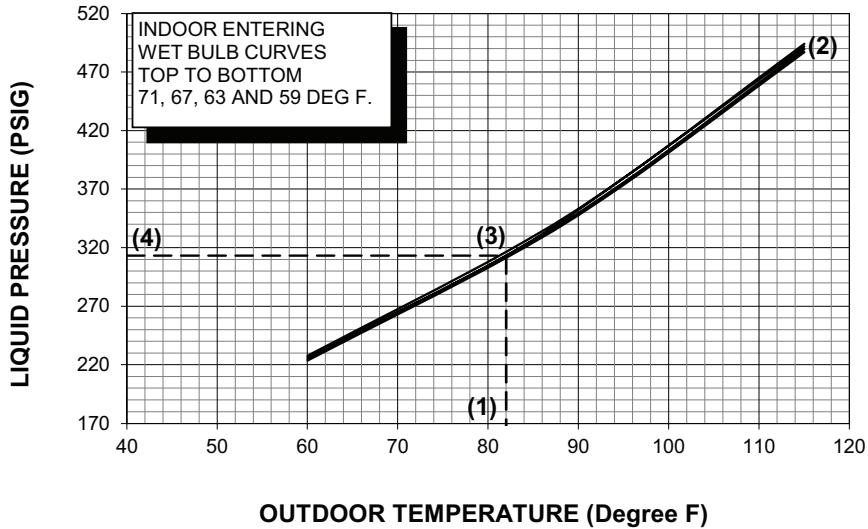
(5) SUCTION PRESSURE @ 600 CFM IS 140 PSIG

ACTUAL:

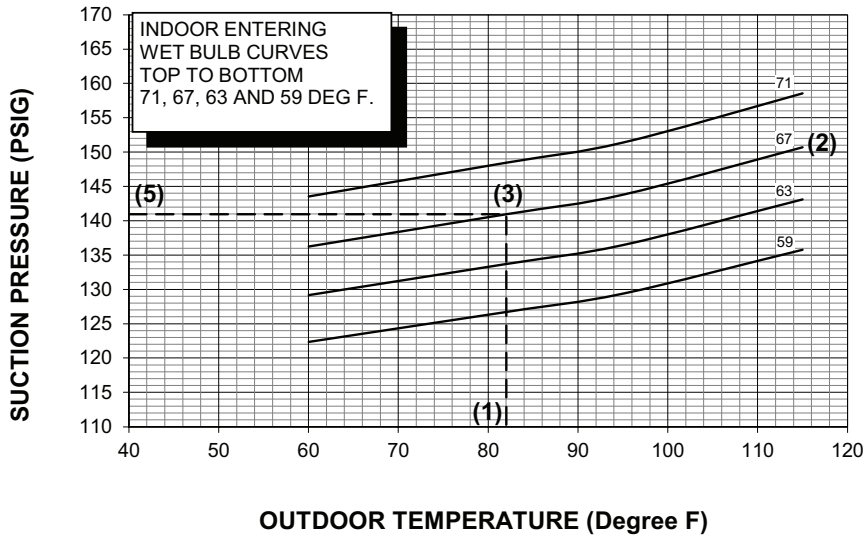
LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART

SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

PRESSURE CURVES (Refer below table for models)



OD Model	Cooling @SCFM
A4AC3042D1	1300
A4AC3048D1	1400
A4AC3060D1	1600



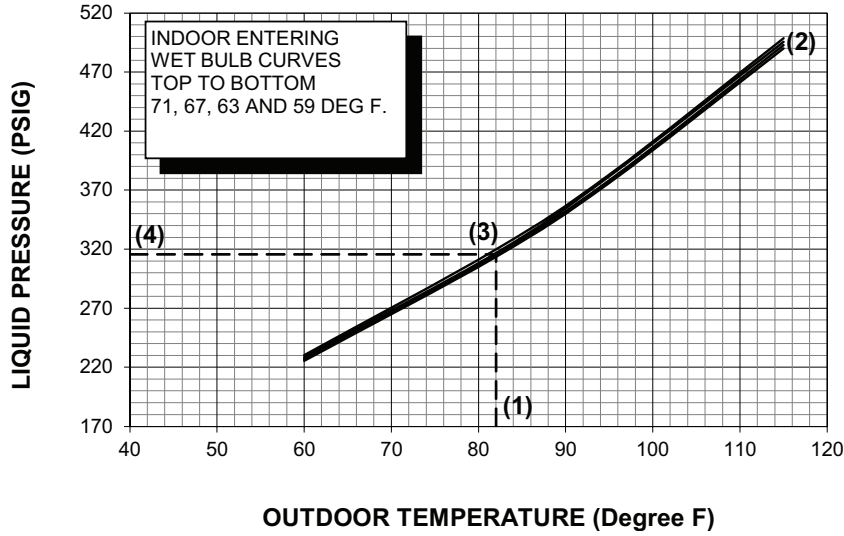
COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ LIQUID (4) OR SUCTION (5) PRESSURE IN LEFT COLUMN .

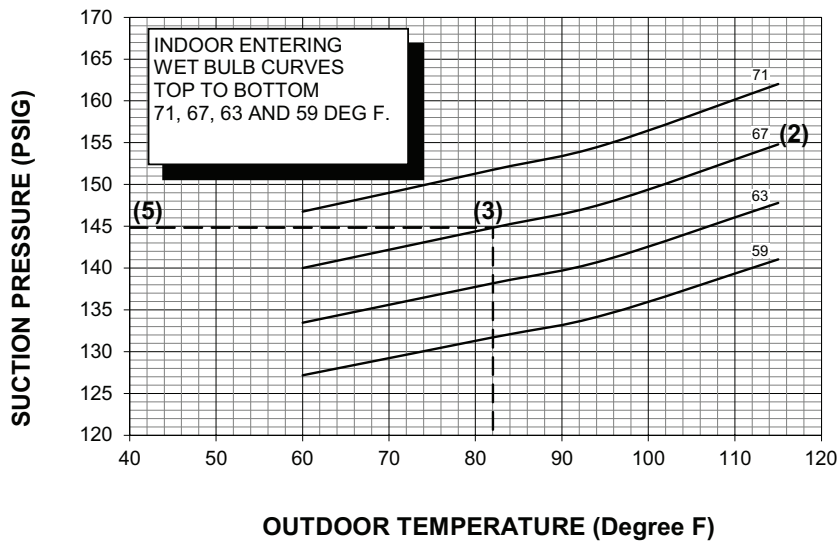
EXAMPLE: (1) OUTDOOR TEMP. 82 F.
 (2) INDOOR WET BULB 67 F.
 (3) AT INTERSECTION
 (4) LIQUID PRESSURE @ 600 CFM IS 313 PSIG
 (5) SUCTION PRESSURE @ 600 CFM IS 141 PSIG

ACTUAL:
 LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART
 SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

PRESSURE CURVES (Refer below table for models)



OD Model	Cooling @SCFM
A4AC3018A1	600
A4AC3023A1	800
A4AC3024A1	800



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ LIQUID (4) OR SUCTION (5) PRESSURE IN LEFT COLUMN .

EXAMPLE: (1) OUTDOOR TEMP. 82 F.

(2) INDOOR WET BULB 67 F.

(3) AT INTERSECTION

(4) LIQUID PRESSURE @ 600 CFM IS 316 PSIG

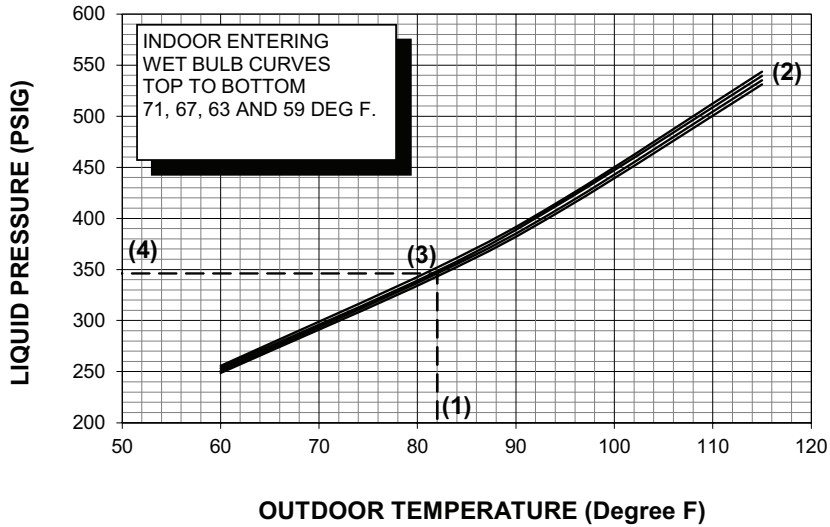
(5) SUCTION PRESSURE @ 600 CFM IS 145 PSIG

ACTUAL:

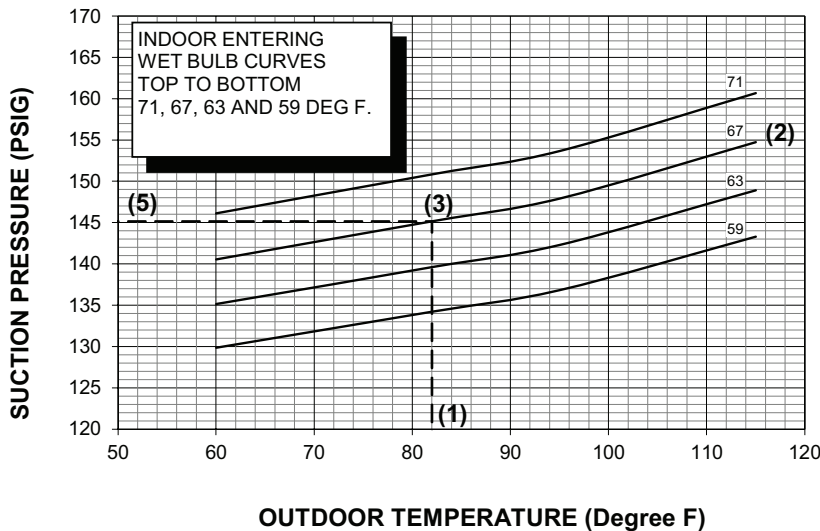
LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART

SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

PRESSURE CURVES (Refer below table for models)



OD Model	Cooling @SCFM
A4AC3029A1	1000



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ LIQUID (4) OR SUCTION (5) PRESSURE IN LEFT COLUMN.

EXAMPLE: (1) OUTDOOR TEMP. 82 F.

(2) INDOOR WET BULB 67 F.

(3) AT INTERSECTION

(4) LIQUID PRESSURE @ 600 CFM IS 346 PSIG

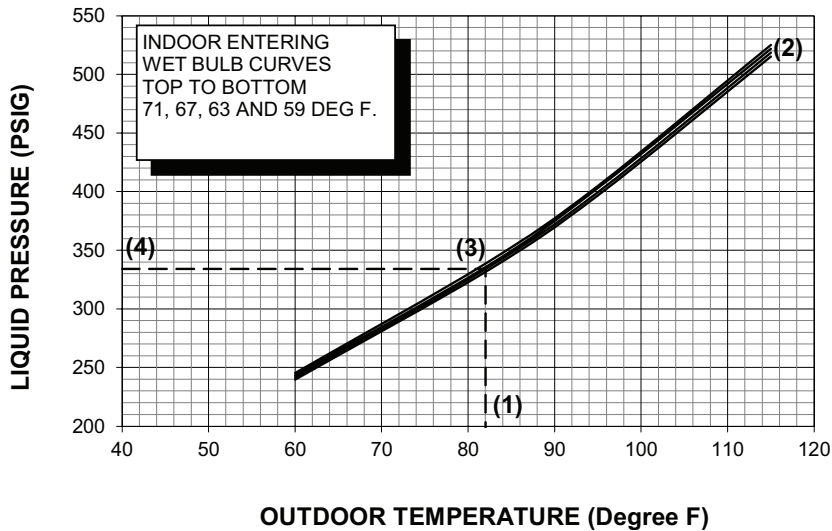
(5) SUCTION PRESSURE @ 600 CFM IS 145 PSIG

ACTUAL:

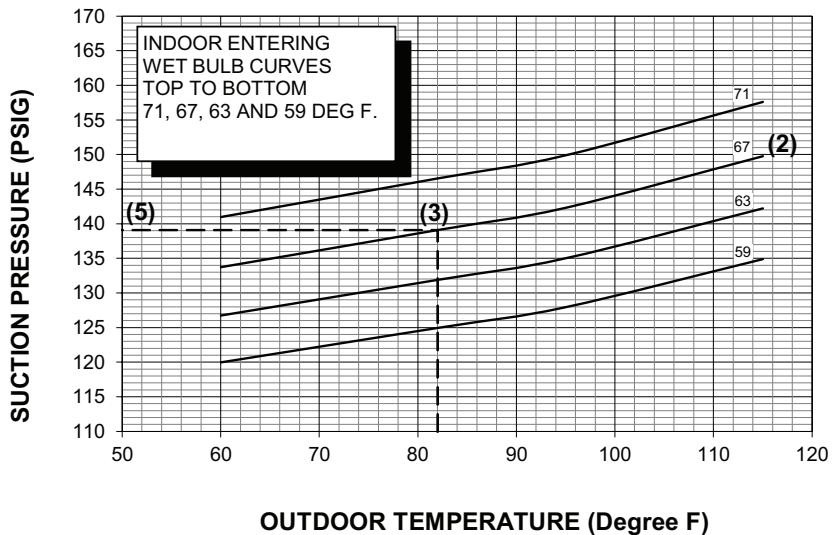
LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART

SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

PRESSURE CURVES (Refer below table for models)



OD Model	Cooling @SCFM
A4AC3030A1	950
A4AC3036A1	1100
A4AC3042A1	1250



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ LIQUID (4) OR SUCTION (5) PRESSURE IN LEFT COLUMN.

EXAMPLE: (1) OUTDOOR TEMP. 82 F.

(2) INDOOR WET BULB 67 F.

(3) AT INTERSECTION

(4) LIQUID PRESSURE @ 600 CFM IS 334 PSIG

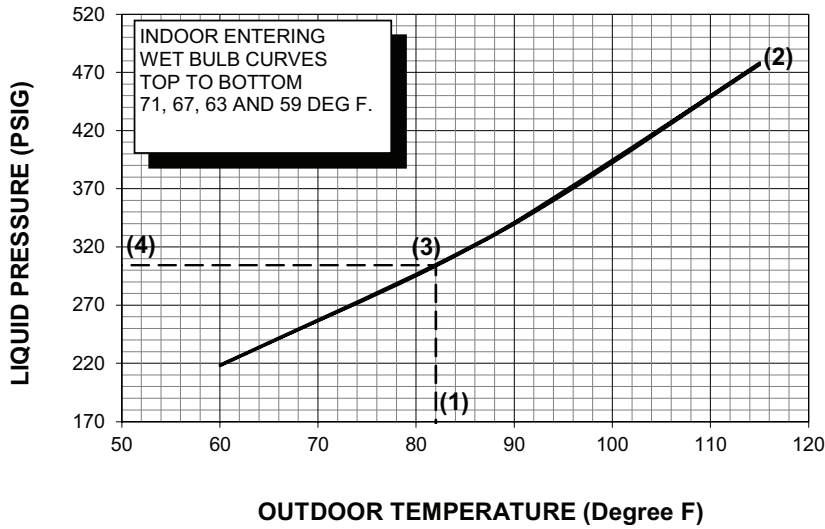
(5) SUCTION PRESSURE @ 600 CFM IS 139 PSIG

ACTUAL:

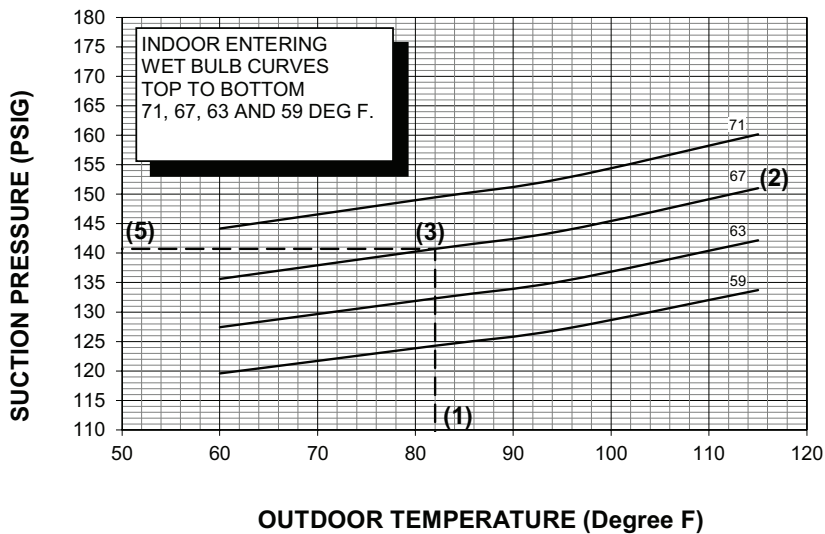
LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART

SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

PRESSURE CURVES (Refer below table for models)



OD Model	Cooling @SCFM
A4AC3043A1	1250



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ LIQUID (4) OR SUCTION (5) PRESSURE IN LEFT COLUMN.

EXAMPLE: (1) OUTDOOR TEMP. 82 F.

(2) INDOOR WET BULB 67 F.

(3) AT INTERSECTION

(4) LIQUID PRESSURE @ 600 CFM IS 304 PSIG

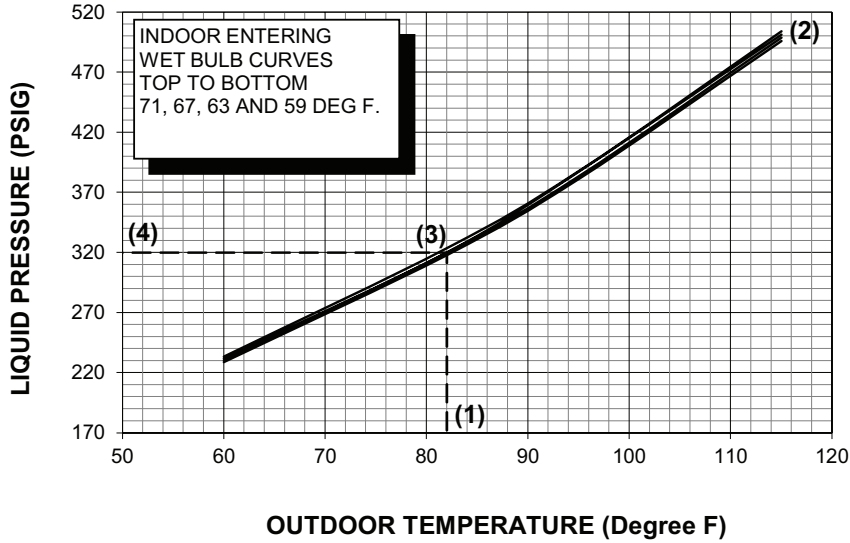
(5) SUCTION PRESSURE @ 600 CFM IS 141 PSIG

ACTUAL:

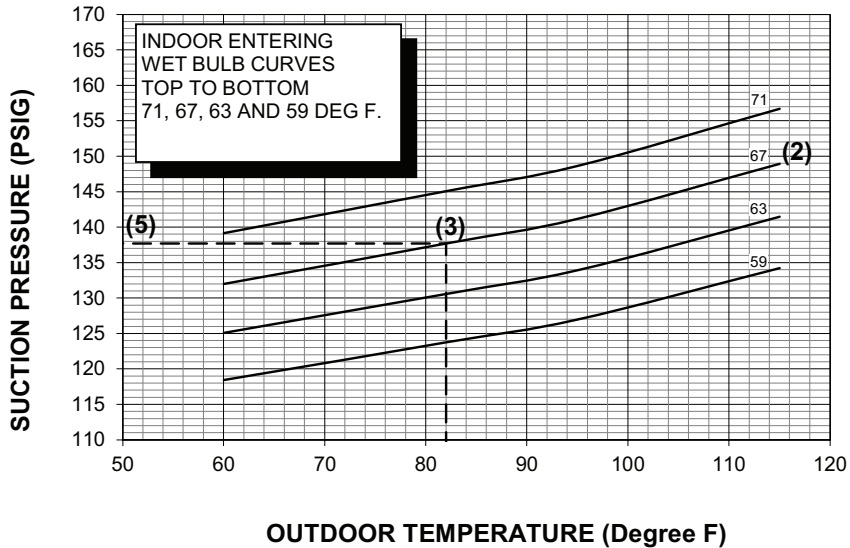
LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART

SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

PRESSURE CURVES (Refer below table for models)



OD Model	Cooling @SCFM
A4AC3048B1	1400
A4AC3060A1	1600



COOLING PERFORMANCE CAN BE CHECKED WHEN THE OUTDOOR TEMP IS ABOVE 65 DEG F.

TO CHECK COOLING PERFORMANCE, SELECT THE PROPER INDOOR CFM, ALLOW PRESSURES TO STABILIZE. MEASURE INDOOR WET BULB TEMPERATURE, OUTDOOR TEMPERATURE, LIQUID AND SUCTION PRESSURES. ON THE PLOTS LOCATE OUTDOOR TEMPERATURE (1); LOCATE INDOOR WET BULB (2); FIND INTERSECTION OF OD TEMP. & ID W.B. (3); READ LIQUID (4) OR SUCTION (5) PRESSURE IN LEFT COLUMN.

EXAMPLE: (1) OUTDOOR TEMP. 82 F.

(2) INDOOR WET BULB 67 F.

(3) AT INTERSECTION

(4) LIQUID PRESSURE @ 600 CFM IS 320 PSIG

(5) SUCTION PRESSURE @ 600 CFM IS 138 PSIG

ACTUAL:

LIQUID PRESSURE SHOULD BE +/- 10 PSI OF CHART

SUCTION PRESSURE SHOULD BE +/- 3 PSIG OF CHART

About Trane and American Standard Heating and Air Conditioning
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