For Residential and Commercial Applications

Job Name	Engineer / Architect	
Job Location	Wholesaler	
Submittal Date	Contractor	

14/24/34 Series Compression x Sweat Unions – Drill Through

- **Use:** For use with instrumentation, hydraulic and pneumatic systems. Designed for use with aluminum, copper and plastic tubing. Not intended for use with steel tubing
- * Plastic tubing requires a plastic insert and sleeve (see 60PT & 63PT submittal forms for details).

Design Features:

- Little to no tube preparation on Compression connection. Compression connections do not require flaring, soldering or other types of tube preparation
- Available in a broad range of sizes
- **Compliant Fittings available** for California and Vermont "low-lead" requirements



Operating Specifications:

Temperature:	-65°- 250° F at maximum operating pressures
Working Pressure:	See chart below
Vibration:	Fair vibration resistance

WORKING PRESSURE			
PSI	Tube O.D.	Tube Wall (Inches)	
400	1/8	0.030	
400	3/16	0.030	
300	1/4	0.030	
300	5/16	0.032	
200	3/8	0.032	
200	1/2	0.032	
150	5/8	0.035	
100	3/4	0.035	
75	7/8	0.035	

Standard

MATERIAL SPECIFICATIONS		
Fitting Body	C36000 brass	
Compression Sleeve	C36000 brass	
Compression Nut	Chrome-plated C36000 brass	

Compliant

Fitting Body	Compliant brass
Compression Sleeve	C36000 brass
Compression Nut	Chrome-plated C36000 brass

Standard Part Listing:

24 R 1/2" Nom. Sweat x 1/4" OD Tube, chrome plated

14 C 1/2" Nom. Sweat x 3/8" OD Tube – drill through, chrome plated

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BrassCraft®

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Standard Part Listing (con't):

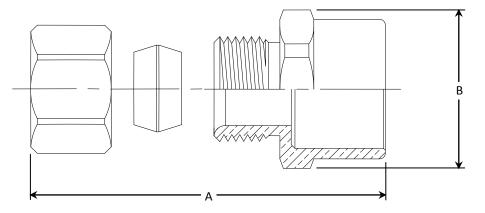
14 CBT	1/2" Nom. Sweat x 3/8" OD Tube – drill through, chrome plated, plain tray, bulk
14 R	1/2" Nom. Sweat x 3/8" OD Tube – drill through, rough brass
14-1 RBT	1/2" Nom. Sweat x 3/8" OD Tube – unreamed, rough brass, plain tray, bulk
14-2 RBT	1/2" Nom. Sweat x 3/8" OD Tube – body only, rough brass, plain tray, bulk
34 C	1/2" Nom. Sweat x 1/2" OD Tube, chrome plated
34 R	1/2" Nom. Sweat x 1/2" OD Tube, rough brass

Compliant Part Listing:

14X R 1/2" Nom. Sweat x 3/8" OD Tube – drill through, rough brass

14X-2 RB 1/2" Nom. Sweat x 3/8" OD Tube – body only, drill through, rough brass, bulk

PART DIMENSIONS (Inches)		
Model	DIM. A	HEX. B
24	1.08	3/4
14	1.08	3/4
34	1.07	3/4



Listings & Certifications:

 Compliant product CSA approved to California Health & Safety Code 116875 and Vermont Bill S.152 (Project # 21745785)



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