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www.wheatland.com

# Wheatland Galvanized Rigid Metal Conduit (RMC) -Steel

### General

Rigid Steel Conduit is manufactured from mild steel tube. It has an accurate circular cross section, a uniform wall thickness, a defect free interior surface, and a continuous welded seam. The interior and exterior surfaces are thoroughly and evenly coated with zinc using the hot-dip galvanizing process, so that metal-tometal contact and galvanic protection against corrosion are provided. A clear coating of zinc chromate is also applied. Additional lubricating coating may be applied to the interior surface to reduce friction during wire insertion.

Wheatland's RMC and its associated tubular fittings are produced in nominal trade sizes from 1/2 to 6. RMC produced in standard lengths of 10 feet (3.05m), including coupling, is threaded on both ends, with a coupling applied to one end and a by size color-coded thread protector to the other.

Black thread protectors identify trade sizes 1/2, 1-1/2, 2-1/2, 3-1/2. Red thread protectors identify trade sizes 3/4 and 1-1/4. Blue thread protectors identify trade sizes 1, 2, 3, 4, 5, and 6.

The pitch of threads conforms to the American National Standard for Pipe Threads, General Purpose (Inch), ANSI/ASME B1.20.1. The taper of threads is 3/4 inch per foot (1 in 16). Threads are protected after cutting by an application of molten zinc.

Each length of conduit has a label affixed that contains the UL Listing and a bar code. Each length is identified with Wheatland's name, Logo, the words "Rigid Steel Conduit", a U.L. listing number and the words, "Consult manufacturer for installation instructions".

### **Applications**

Wheatland Galvanized Rigid Steel Conduit can be installed indoors or outdoors, in dry or wet locations, exposed or concealed, in all kinds of atmospheric conditions, and in hazardous locations when in accordance with National Electrical Code® (NEC®) 2008 Article 344. Also, it provides excellent mechanical protection for the conductors while reducing Electro-Magnetic Field (EMF) exposure and shielding against Electro-Magnetic Interference (EMI).

Wheatland's Trade Sizes 2 through 6 are UL Listed for use with directional boring equipment.



Galvanized Rigid Metal Conduit is an approved equipment grounding conductor, 2008 NEC® Article 250.118(2). The NEC® establishes the minimum requirements for a safe electrical installation. Because of the varied environments in which electrical equipment is installed, local amendments are often added. Always consult local codes prior to any installation.

### **Specifications**

Wheatland Galvanized Rigid Conduit is manufactured in accordance with the latest edition of the following:

American National Standards Institute -American National Standard for Electrical Rigid Steel Conduit (ERSC), ANSI® C80.1

Underwriters Laboratories Standard for Electrical Rigid Metal Conduit - Steel, UL 6

National Electrical Code® 2008 - Article 344

Federal Specification - WW-C-581

The above Federal specification may still be referenced, however the federal government has canceled it and adopted the UL 6 standard and will no longer maintain a separate standard. Rigid Metal Conduit was covered under WW-C-581, Class 1, Type A.

Additional information on the titles and designations of standards or requirements that have been used for the investigation of products in a specific category can be found in the Underwriters Laboratories Inc.®, General Information for Electrical Equipment Directory. The UL product category for Rigid Ferrous Metal Conduit is DYIX.

Made in U.S.A.



Certificate Numbers: Wheatland, PA 007172 Chicago, IL 008952



### Wheatland Tube Company

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### Hot-Dip Galvanized

## Rigid Metal Conduit - Steel WEIGHTS AND DIMENSIONS

| Trade<br>Size | Metric<br>Designator | Threads<br>Per    | Acceptable Length of Finished<br>Conduit without Coupling |                                  |                  | Weight<br>10 Unit Lengths with<br>Couplings |        | Nominal<br>Outside<br>Diameter* |        | Nominal<br>Inside<br>Diameter* |        | Nominal<br>Wall<br>Thickness* |      |
|---------------|----------------------|-------------------|---|----------------------------------|------------------|---|--------|---------------------------------|--------|--------------------------------|--------|-------------------------------|------|
|               |                      | Inch              | ft.   | (+/- ¹/ <sub>4</sub> in.)<br>in. | (+/- 6 mm)<br>mm | lb  | kg     | in.                             | mm     | in                             | mm     | in.                           | mm   |
| 1/2           | 16                   | 14                | 9   | 11¹/₄                            | 3030             | 82  | 37.20  | 0.840                           | 21.34  | 0.632                          | 16.05  | .104                          | 2.64 |
| 3/4           | 21                   | 14                | 9   | 11¹/₄                            | 3030             | 109   | 49.44  | 1.050                           | 26.67  | 0.836                          | 21.23  | .107                          | 2.72 |
| 1             | 27                   | 111/2             | 9   | 11                               | 3025             | 161   | 37.03  | 1.315                           | 33.40  | 1.063                          | 27.00  | .126                          | 3.20 |
| 11/4          | 35                   | 111/2             | 9   | 11                               | 3025             | 218   | 98.88  | 1.660                           | 42.16  | 1.394                          | 35.41  | .133                          | 3.38 |
| 11/2          | 41                   | 111/2             | 9   | 11                               | 3025             | 263   | 119.30 | 1.900                           | 48.26  | 1.624                          | 41.25  | .138                          | 3.51 |
| 2             | 53                   | 11¹/ <sub>2</sub> | 9   | 11                               | 3025             | 350   | 158.76 | 2.375                           | 60.33  | 2.083                          | 52.91  | .146                          | 3.71 |
| 21/2          | 63                   | 8                 | 9   | 10 <sup>1</sup> / <sub>2</sub>   | 3010             | 559   | 253.56 | 2.875                           | 73.03  | 2.489                          | 63.22  | .193                          | 4.90 |
| 3             | 78                   | 8                 | 9   | 10 <sup>1</sup> / <sub>2</sub>   | 3010             | 727   | 329.77 | 3.500                           | 88.90  | 3.090                          | 78.49  | .205                          | 5.21 |
| 31/2          | 91                   | 8                 | 9   | 10¹/₄                            | 3005             | 880   | 399.17 | 4.000                           | 101.60 | 3.570                          | 90.68  | .215                          | 5.46 |
| 4             | 103                  | 8                 | 9   | 10¹/₄                            | 3005             | 1030  | 467.21 | 4.500                           | 114.30 | 4.050                          | 102.87 | .225                          | 5.72 |
| 5             | 129                  | 8                 | 9   | 10                               | 2995             | 1400  | 635.04 | 5.563                           | 141.30 | 5.073                          | 128.85 | .245                          | 6.22 |
| 6             | 155                  | 8                 | 9   | 10                               | 2995             | 1840  | 834.62 | 6.625                           | 168.28 | 6.093                          | 154.76 | .266                          | 6.76 |

<sup>\*</sup>For information only, not a UL 6 requirement.

Rigid Steel Conduit is manufactured to the lengths shown above, so when a straight-tapped coupling is attached a 10 foot (3.05m) length is produced. Wheatland trade sizes 3 through 6 are UL Listed for use with directional boring equipment.

#### **PACKAGING**

| Trade<br>Size | Metric<br>Designator | Thread<br>Protectors<br>Color |      | Quantity<br>Per Bundle |        | Quar<br>Per l | •     |        | Weight<br>Per Lift |           | Volume<br>Per Lift |       |
|---------------|----------------------|-------------------------------|------|------------------------|--------|---------------|-------|--------|--------------------|-----------|--------------------|-------|
|               |                      |                               | Feet | Meters                 | Pieces | Bundles       | Feet  | Meters | Pounds             | Kilograms | Cu. Ft.            | Cu. m |
| 1/2           | 16                   | Black                         | 100  | 30.5                   |        | 25            | 2,500 | 762    | 2050               | 929.9     | 19.4               | 0.6   |
| 3/4           | 21                   | Red                           | 50   | 15.2                   |        | 40            | 2,000 | 610    | 2180               | 988.8     | 26.7               | 8.0   |
| 1             | 27                   | Blue                          | 50   | 15.2                   |        | 25            | 1,250 | 381    | 2013               | 912.9     | 22.2               | 0.6   |
| 11/4          | 35                   | Red                           |      |                        | 90     |               | 900   | 274    | 1962               | 890.0     | 28.3               | 0.8   |
| 11/2          | 41                   | Black                         |      |                        | 80     |               | 800   | 244    | 2104               | 954.4     | 27.2               | 8.0   |
| 2             | 53                   | Blue                          |      |                        | 60     |               | 600   | 183    | 2100               | 952.6     | 36.1               | 1.0   |
| 21/2          | 63                   | Black                         |      |                        | 37     |               | 370   | 113    | 2068               | 938.2     | 35.0               | 1.0   |
| 3             | 78                   | Blue                          |      |                        | 30     |               | 300   | 91     | 2181               | 989.3     | 41.5               | 1.2   |
| 31/2          | 91                   | Black                         |      |                        | 25     |               | 250   | 76     | 2200               | 997.9     | 43.3               | 1.2   |
| 4             | 103                  | Blue                          |      |                        | 20     |               | 200   | 61     | 2060               | 934.4     | 48.6               | 1.4   |
| 5             | 129                  | Blue                          |      |                        | 15     |               | 150   | 46     | 2100               | 952.6     | 52.1               | 1.5   |
| 6             | 155                  | Blue                          |      |                        | 10     |               | 100   | 30     | 1840               | 834.6     | 43.8               | 1.2   |

The quantity per Lift conforms to the National Electrical Manufacturers Association Standards Publication RN-2 Packaging of Master Bundles for Steel Rigid Conduit, Intermediate Metal Conduit (IMC), and Electrical Metallic Tubing.